

Sears

owners manual

SNOW THROWER ATTACHMENT

FOR 10 H.P. CUSTOM TRACTORS

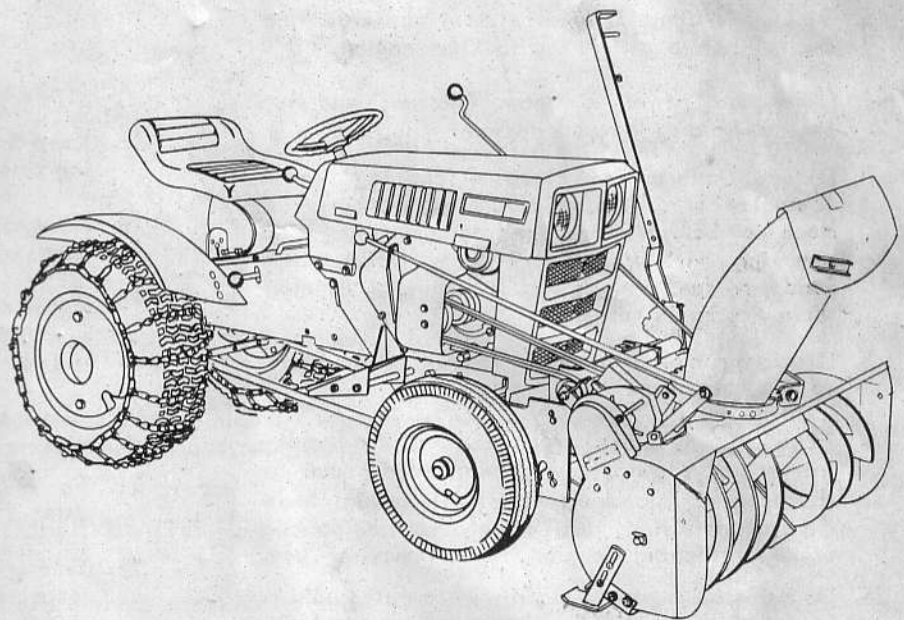
SNOW THROWER DRIVE V-BELT 1836-R

MODEL NO.
917.250660

CAUTION:

Read Rules for
Safe Operation
and Instructions
Carefully

- Assembly
- Operating
- Maintenance
- Repair Parts



SEARS, ROEBUCK AND CO. U.S.A.

SIMPSON-SEARS LIMITED, CANADA

Printed in U.S.A.

GUARANTEE

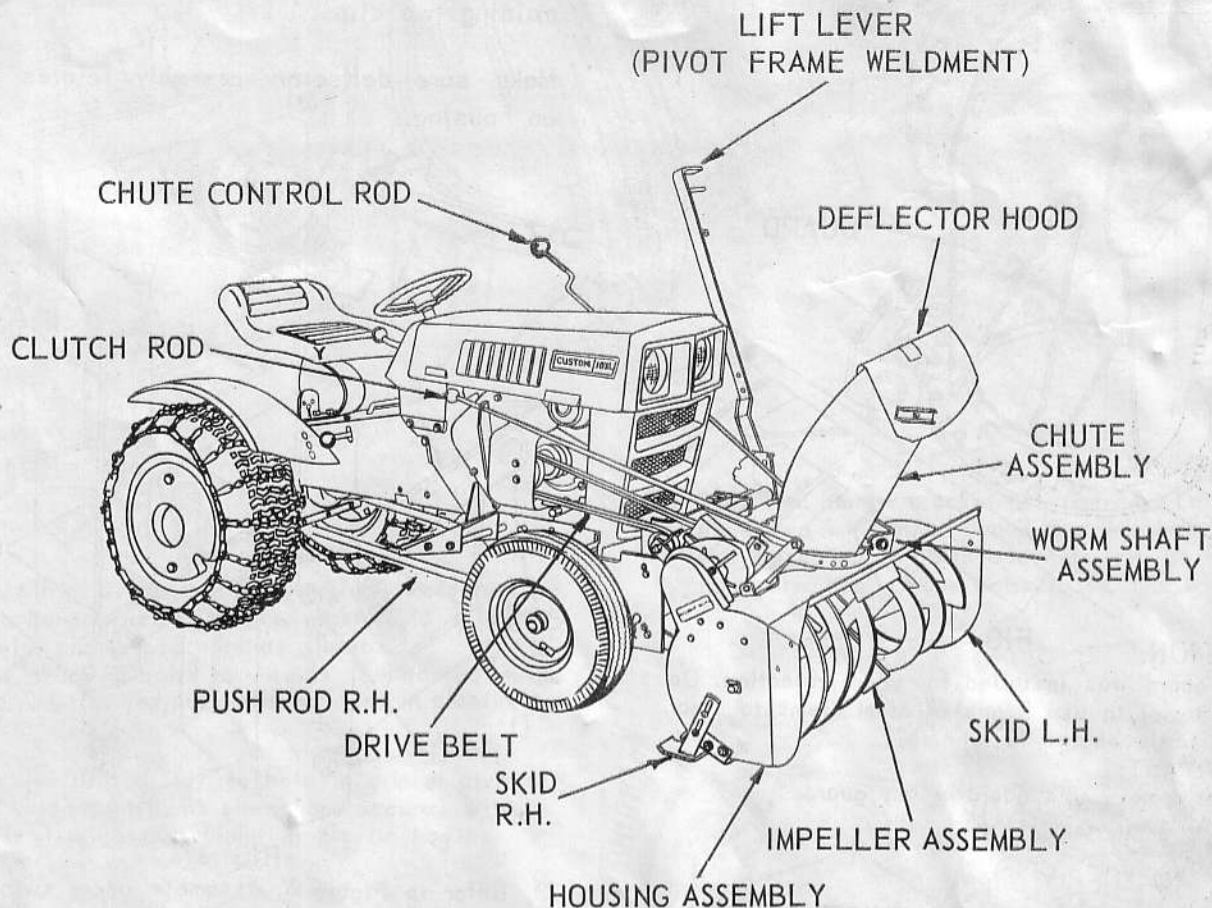
During the first year, we will repair your attachment free of charge if found defective in material or workmanship. This guarantee service is available by simply contacting any of our stores or service centers throughout the United States or Canada.

The guarantee is limited to 30 days if the item is used for commercial purposes.

IMPORTANT rules for safe operation

1. Know the controls, and how to stop quickly -
READ THE OWNER'S MANUAL.
2. Do not allow children to operate Tractor and Snow Thrower. Do not allow adults to operate them without proper instructions.
3. Do not carry passengers. Keep children and pets a safe distance away.
4. Clear work area of objects which might be picked up and thrown. This should be done in late summer or fall before first snow fall.
5. Disengage Snow Thrower clutch, and shift into neutral before attempting to start engine.
6. Disengage power to Snow Thrower, and stop engine before leaving operator position.
7. Do not attempt to clean discharge, remove obstacles or otherwise clean, adjust or repair machine before stopping tractor engine, and removing wire from spark plug. Never place hands or feet in or near deflector or impeller when engine is running.
8. Disengage power to Snow Thrower when transporting or not in use.
9. Take all possible precautions when leaving tractor and Snow Thrower unattended: such as disengaging power take-off, lowering Snow Thrower, shifting into neutral, setting parking brake, stopping engine and removing key.
10. Do not stop or start suddenly when going uphill or downhill. Drive up and down the face of steep slopes, never across the face.
11. Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.
12. Stay alert for holes in terrain and other hidden hazards.
13. Use care when pulling loads or using heavy equipment:
 - A. Use only approved drawbar hitch points.
 - B. Limit loads to those you can safely control.
 - C. Do not turn sharply. Use care when backing.
 - D. Use counter weight (S) or wheel weights when suggested in owners manual.
14. Watch out for traffic when crossing or near roadways.
15. When using Snow Thrower never direct discharge of material towards bystanders or window, buildings nor allow anyone near vehicle while in operation.
16. Handle gasoline with care--it is highly flammable.
 - A. Use approved gasoline container.
 - B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
 - C. Open doors if engine is run in garage--exhaust fumes are dangerous. Do not run engine indoors.
 - D. Never smoke while refueling engine.
17. Keep tractor and Snow Thrower in good operating condition and keep safety devices in place.
18. Keep all nuts, bolts, and screws tight to be sure equipment is in safe working condition.
19. Never store tractor with gasoline in tank inside a building where fumes may reach an open flame or spark.
20. Allow engine to cool before storing in any enclosure.
21. To reduce fire hazard keep engine free of grass, leaves or excessive grease.
22. Tractor and Snow Thrower should be stopped and inspected for damage after striking a foreign object and damage should be repaired before restarting and operating the equipment.
23. Do not change engine governor settings or overspeed engine.
24. When using tractor with Snow Thrower
 1. Throw snow in daylight or in good artificial light.
 2. Never make any adjustment while engine is running if operator must dismount to do so.
 3. Shut engine off when unclogging chute.
 4. Check all bolts, nuts etc. for proper tightness at frequent intervals.

reference drawing for assembly and instructions



introduction

This tractor or attachment has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Roebuck or Simpson-Sears, Ltd. Store. They have well qualified, competent trained technicians and the proper tools to service or repair this unit.

It is important that the operator ALWAYS OBSERVES THE "RULES FOR SAFE OPERATION" as well as other instructions contained in these manuals.

The exposed front edge of the auger (impeller) gathers snow in the same way a rotating paddle drives a river boat. The auger (impeller) is designed to flow snow to the center where a flat plate or paddle expels the snow through a discharge chute by centrifugal force while turning at approximately 730 to 930 R.P.M.'s depending on engine H.P. and engine R.P.M.'s.

To obtain maximum performance it is recommended that wheel weights, and tire chains be installed on the tractor when using snow removal equipment.

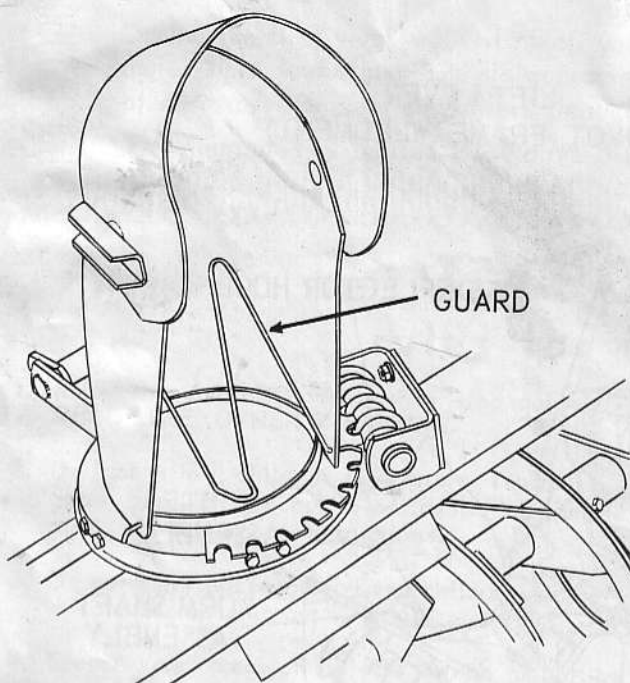
The snow thrower has been shipped from the factory partially assembled. The operating controls were left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc. necessary to complete assembly of the unit have been included in a plastic bag.

A key letter in the following paragraph refers to a key letter in an adjoining illustration.

When R.H. (right hand) or L.H. (left hand) is used it should be understood to mean from a position behind and facing the snow thrower or direction of travel.

Drain oil from engine crankcase of tractor and refill with SAE 10W Motor oil for easier starting in cold weather.

assembly



CAUTION:

This guard was installed for your protection. Do not attempt to use hands or other items to clear chute while engine is running.

IMPORTANT:

Do not remove this guard or any guard.

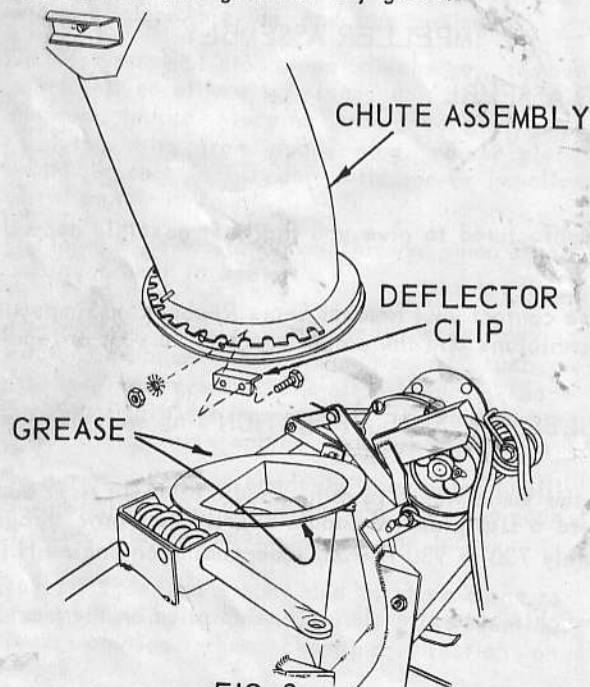


FIG. 2

1. Remove snow thrower from carton, and cut all packaging wires.
2. Refer to Fig. 2. Apply grease (pressure gun grease or equivalent) to upper and lower part of deflector flange on housing assembly as shown. Attach chute assembly to housing assembly with 3 deflector clips six $\frac{1}{4} \times \frac{1}{2}$ hex bolts, lock washers and hex nuts as shown. Tighten nuts securely.

Important: Make sure clips are positioned as shown and turn deflector to side and assemble front clip first. Rotate deflector assembly so that deflector faces forward and assemble remaining two clips.

Make sure deflector assembly rotates freely on housing.

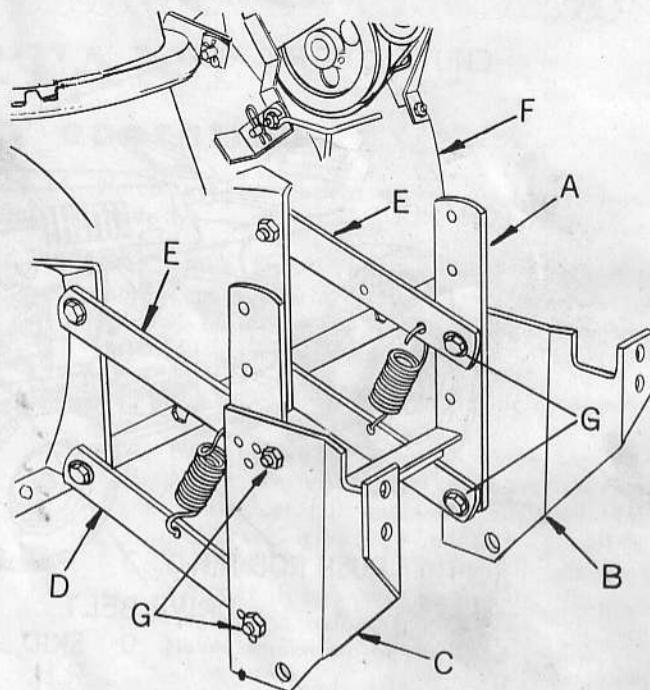


FIG. 3

3. Refer to Figure 3. Assemble upper swing bars (E) to housing assembly (F) as shown. Note: Bolt, washer, and bushing will go into upper swing frame then into housing bracket, and secure with gripco nuts. Bolts, washers, bushings, and nuts were in hole of housing bracket. Tighten nuts securely.
4. Remove nuts (G) from bolts in upper swing bars (E) swing frame-lower (D) and hanger bracket (A) assemble hanger bracket L.H. (C) and hanger bracket R.H. (B) as shown. Normally use top rear holes in hanger brackets as shown and secure with gripco nuts tighten securely. See Fig. 3.
5. Unhook springs from shipping position, and hook springs to rear holes in swing bars (E), and front holes in lower swing frame (D), as shown. See Figure 3.

assembly

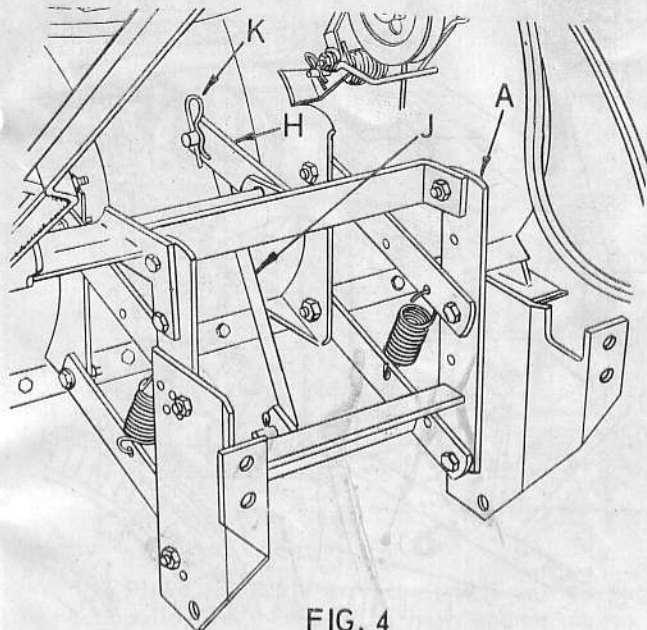


FIG. 4

6. Refer to Fig. 4. Assemble pivot frame weldment (H), to hanger weldment (A), with (3) $3/8 \times 1-1/4$ hex bolts and gripco nuts as shown. NOTE: Heads of bolts to outside. Tighten bolts securely. Bolts and nuts will be found in plastic bag.
7. Assemble lift link (J), to hole in arm of pivot frame weldment (H), as shown and secure with retainer spring (K), found in plastic bag.

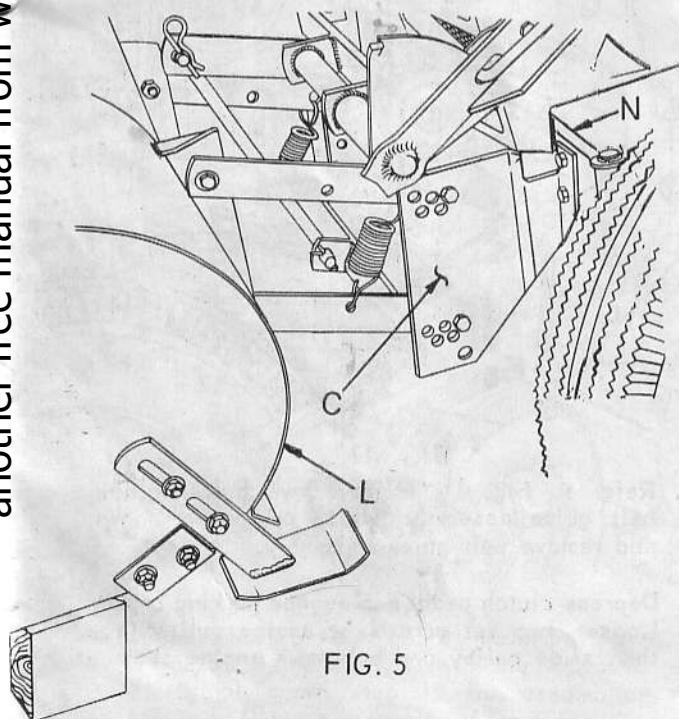


FIG. 5

8. Place snow thrower (L), on six inch blocks as shown in Fig. 5, and push tractor into position to assemble to snow thrower.
9. Bolt L.H. hanger bracket (C), to rocker bar (N), with two $3/8 \times 1/2$ hex bolts, and gripco nuts. Bolts and nuts will be found in plastic bag. Leave nuts loose.

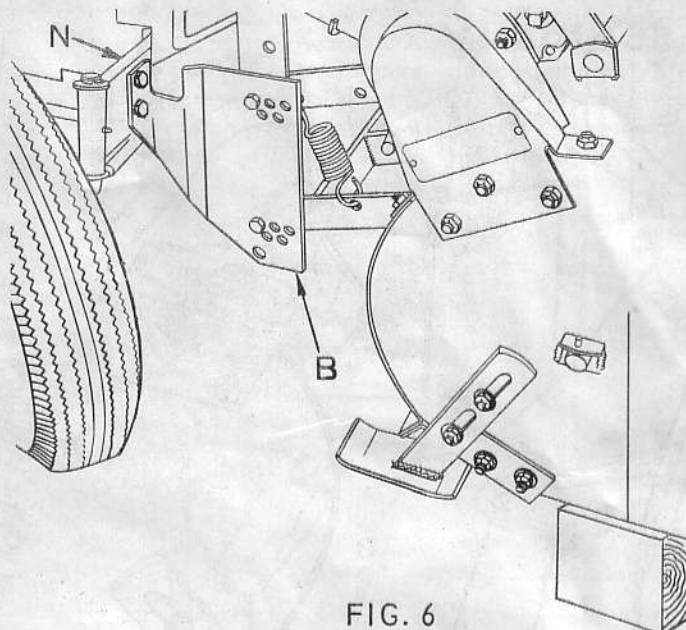
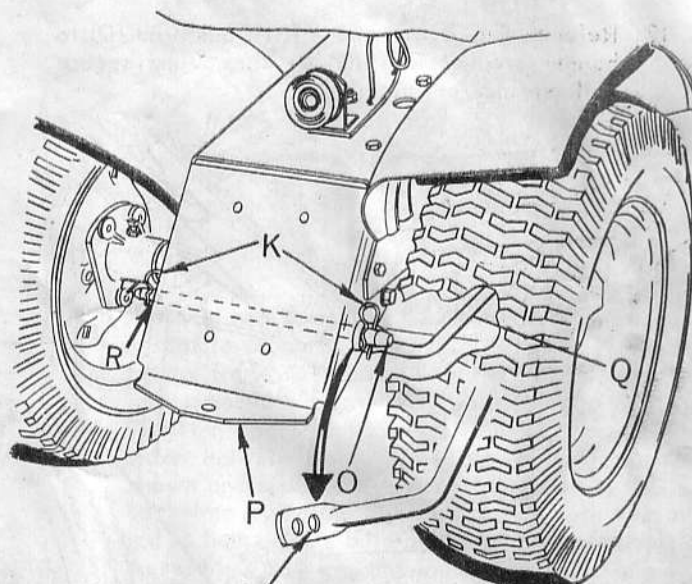


FIG. 6

10. Bolt R.H. hanger bracket (B), to rocker bar (N), as shown with other two $3/8 \times 1-1/2$ hex bolts and gripco nuts. Bolts and nuts will be found in plastic bag. Leave bolts loose. See Fig. 6.



USE THIS HOLE FOR TRACTOR MODEL NOS. 917.25000, 917.25030, AND 917.25040 ONLY.

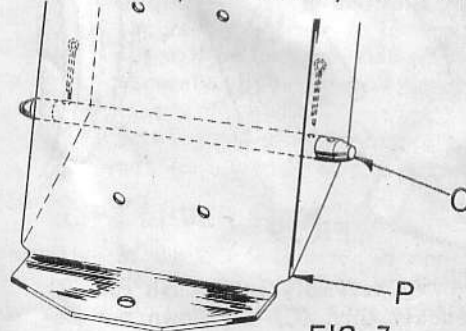


FIG. 7

11. Refer to Fig. 7. Slip lower link pin (O) through holes in sides of tractor drawbar (P) as shown. Pin may also be inserted through slot in wheel into holes in drawbar. If this cannot be done remove rear wheel to insert lower link pin (O). NOTE: Insert and spread (2) $3/16 \times 1$ cotter pins in lower link pin (O) under and between insides of drawbar (P).

assembly

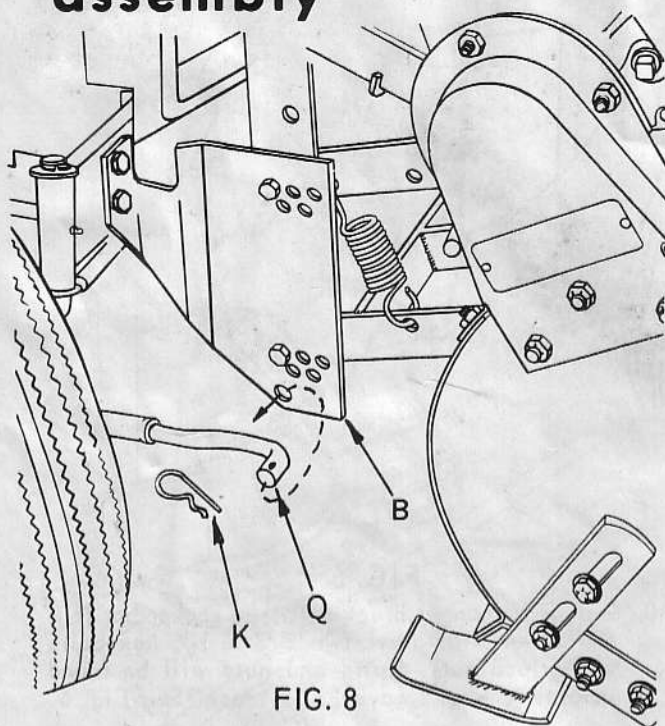


FIG. 8

12. Refer to Fig. 8. Assemble R.H. push rod (Q) to hanger bracket R.H. (B) as shown and secure with spring retainer (K).

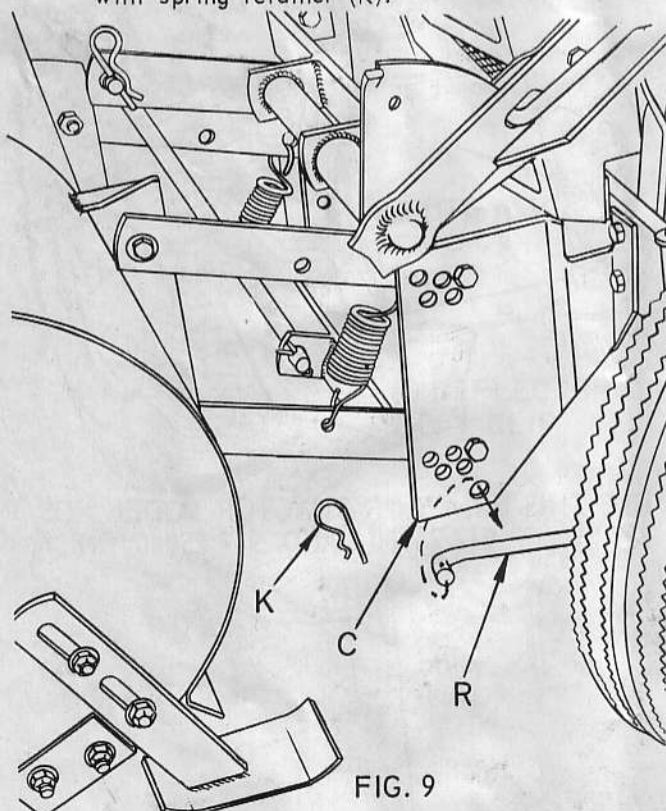


FIG. 9

13. Refer to Fig. 9. Assemble L.H. push rod (R) to hanger bracket L.H. (C) as shown and secure with spring retainer (K).
14. Refer to Fig. 7. Slip R.H. and L.H. push rods (Q & R) over ends of lower link pin (O) as shown and secure with retainer springs (K). Tighten four (4) bolts in hanger brackets R.H. and L.H. (B & C) and rocker bar (N) left loose in steps 9 & 10.

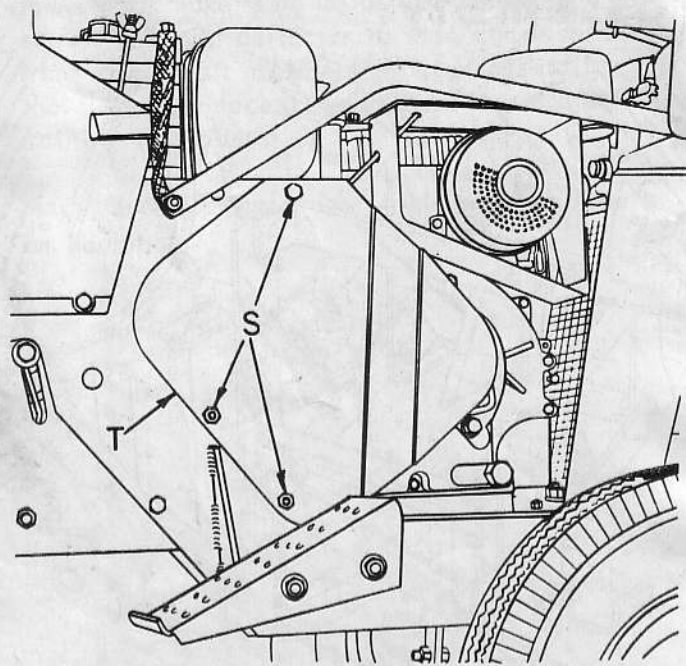


FIG. 10

15. Remove 3 bolts (S), holding belt guard (T), to tractor and remove belt guard from tractor.

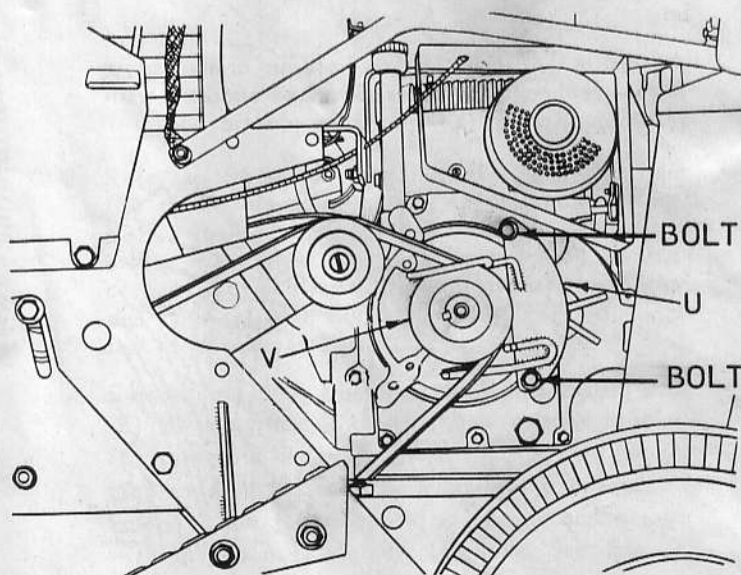


FIG. 11

16. Refer to Fig. 11. Remove two bolts holding belt guide assembly (U) to engine as shown and remove belt guide assembly.
17. Depress clutch pedal and engage parking brake. Loosen two set screws in engine pulley (V), then slide pulley and belt from engine shaft.

assembly

DRIVE BELT ADJUSTMENT

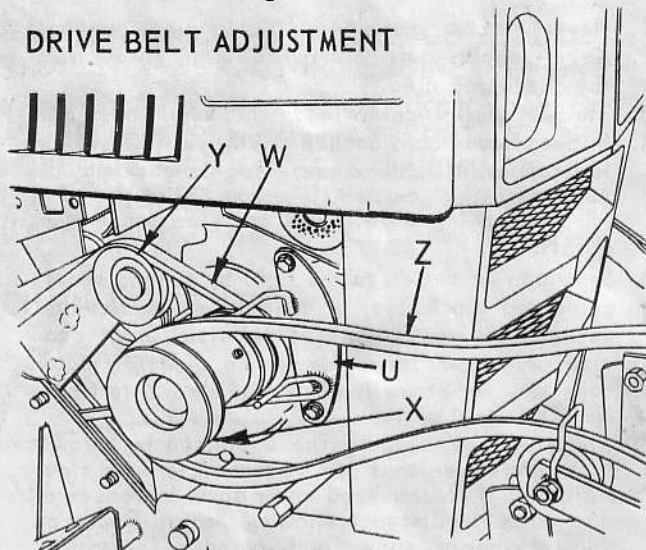


FIG. 12

18. Place transaxle drive belt (W), on new engine pulley (X), and slip new engine pulley on engine shaft as shown. Align new pulley (X), with idler pulley (Y). Tighten set screws in new engine pulley securely. New pulley can be left on for use with mower. New pulley guard must also be used with new pulley.
19. Install snow thrower drive belt (Z), on new engine pulley (X), as shown.
20. Replace belt guide assembly (U), removed in step 16, Fig. 11.

CAUTION: To prevent damage to belt guide be sure belt guide assembly is in proper position before tightening bolt.

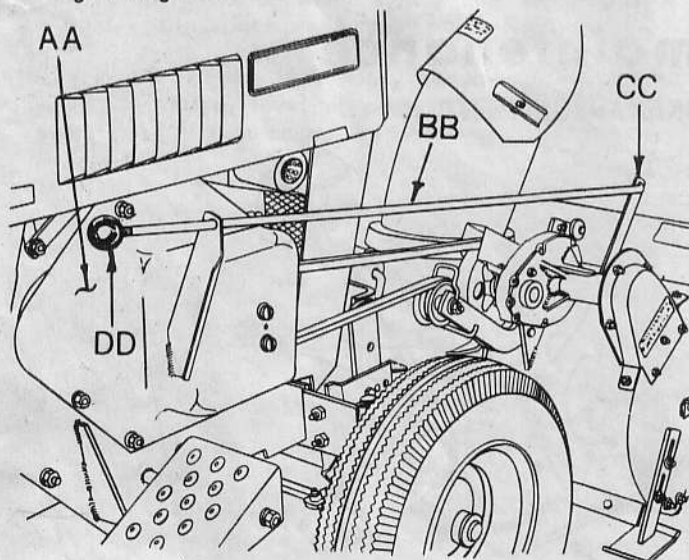


FIG. 13

21. Assemble pulley guard weldment (AA), to tractor as shown. Use bolts removed with original guard step 15 for assembling new guard. Nuts to be outside of tractor.
NOTE: Be sure that snow thrower drive belt is on new engine pulley, and that belt retainer on inside of pulley guard weldment clears belt when snow thrower is engaged (belt tight). Release parking brake. Place lift lever in raised position and remove blocks from under snow thrower.

22. Slip clutch rod (BB), through hole of bracket in pulley guard (AA), and assemble to idler arm (CC), and secure with cotter pin 1/8 x 3/4. Screw control knob (DD), on threaded end of clutch rod as shown. Cotter pin, and control knob will be found in plastic bag.

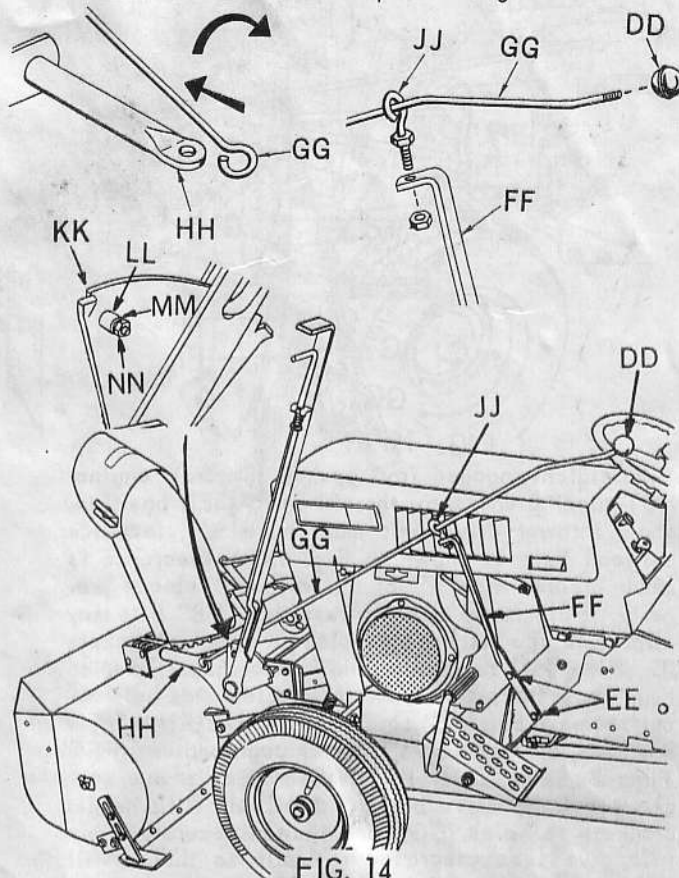


FIG. 14

23. Remove two bolts (EE) from tractor frame and assemble spout control rod bracket (FF) to tractor frame as shown using the two bolts (EE) just removed. Tighten bolts securely.
24. Position spout control rod (GG) so that it will enter hole in worm shaft assembly (HH), as shown and rotate crank end of control rod (GG), back into operating position, being sure eye of rod is hooked into hole of worm shaft assembly.
25. Assemble 5/16 hex nut found in plastic bag on eye bolt (JJ) and slip eye bolt and hex nut over crank end of control rod. Insert eye bolt (JJ) into hole of spout control rod bracket (FF) and secure with other 5/16 hex nut. **NOTE:** One nut will be on each side of bracket tighten nuts securely. Eye bolt and hex nuts will be found in plastic bag.
26. Screw remaining control knob (DD), on upper end (crank end) of spout control rod (GG).

LIFT LEVER STOP

Use of the lift lever stop is optional. When the operator desires to keep the blade edge raised from the ground. The optional stop when installed in the lift lever quadrant, will hold the attachment in a partially raised position without the use of skid shoes.

Assemble bolt (KK) lift lever stop (LL) in quadrant as shown in insert, and secure with lockwasher (MM), and hex nut (NN). Tighten nut securely. Note bolt, and lift lever stop will be to outside of quadrant as shown.

assembly

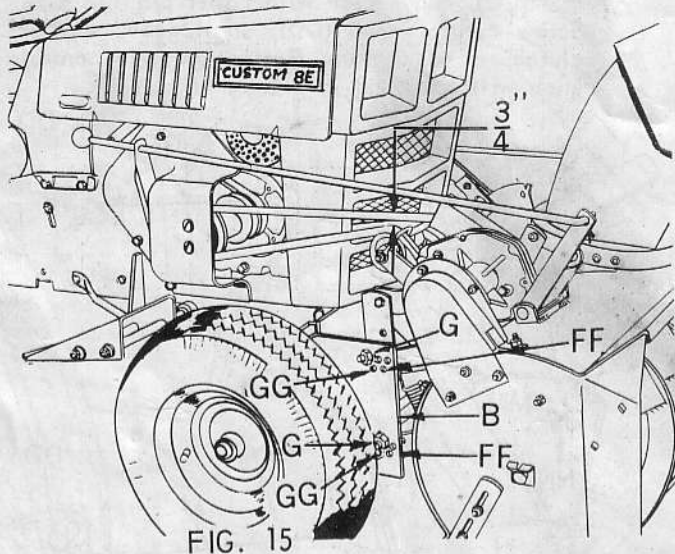


FIG. 15

With clutch engaged (rod pushed forward), engine NOT running and snow thrower in RAISED position, snow thrower drive belt must have $\frac{3}{4}$ " clearance between belt as shown in Fig. 15. If clearance is much greater than $\frac{3}{4}$ " clutch will not release properly. If clearance is much less than $\frac{3}{8}$ " belt may slip. Use the necessary holes in hanger brackets (B, Fig. 15), to acquire this clearance. Refer to Fig. 15. If there is $\frac{3}{8}$ " or less, clearance between belt, remove bolts (G), in both R.H. and L.H. hanger brackets and insert bolts through holes (FF). Tighten bolts securely. If clearance is over 1" between belt, move bolts in L.H. and R.H. hanger brackets to holes (GG), and tighten securely. This will give less clearance to belt so that it will release properly.

operating

SAFETY PRECAUTIONS BEFORE REMOVING SNOW

Before using your Snow Thrower, again refer to the "rules for safe operation" as shown on the inside of front cover of this manual. Always be careful.

OPERATING CONTROLS

The Snow Thrower has only two controls, clutch control, and spout control. Push clutch rod forward to engage impeller, pull back to disengage. Turn spout rod guide clockwise to throw snow to the right and counter clockwise to throw snow to the left.

KEEP ALL SHIELDS AND GUARDS IN PLACE.

IMPROPER USE OF A TRACTOR AND SNOW THROWER CAN RESULT IN PERSONAL INJURY. TO REDUCE THIS POSSIBILITY, GIVE COMPLETE ATTENTION TO THE JOB AT HAND

1. Never leave machine with engine running.
2. Keep people, particularly children, away from the discharge area.
3. Throw snow downwind whenever possible.
4. In deep heavy hard packed snow use first gear in low range. In lighter snow a higher gear may be used. Use the gear which seems to do the best job of throwing snow. First gear low range is $\frac{3}{4}$ M.P.H.
5. Snow can be thrown to the right by turning spout guide rod clockwise, or to the left by turning spout guide rod counter clockwise. Snow can also be thrown forward when in a narrow passage way, or where it cannot be thrown to right or left.
6. On driveways, etc. all the snow can be thrown in one direction or it can be thrown to each side.
7. Adjusting deflector hood up or down increases or decreases the distance snow is thrown. Depth of snow, type of snow, and speed also control distance. Generally keep deflector hood low enough to keep snow from blowing back on the operator and still get distance.
8. Skid adjustment is provided. Raising skid will leave very little snow on sidewalk or smooth driveway. Lower skids for operation on gravel driveways. This prevents picking up and throwing stones. See "Skid Adjustment", below.
9. Wax inside of deflector assembly and deflector hood with a good hard wax. This will allow snow to be discharged easier and not be so apt to plug.
10. Install tire chains and add wheel weights to rear tractor wheels for added traction. This will greatly reduce rear wheel slippage, and greatly increase performance of the unit.

maintenance

SKID ADJUSTMENT

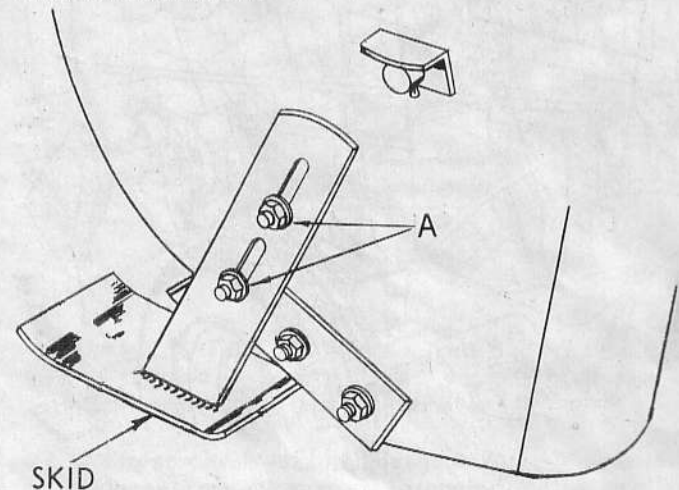


FIG. 16

Loosen two nuts (A), on each skid. Adjust skids to desired height and retighten bolts. Lower skids for gravel drives. Raise skids for smooth sidewalks or drives.

ALWAYS DRIVE AT SPEEDS SLOW ENOUGH TO INSURE SAFETY. KNOW WHAT IS BEHIND YOU BEFORE BACKING UP.

maintenance

CAUTION: ALWAYS DISENGAGE CLUTCH AND STOP TRACTOR ENGINE BEFORE MAKING ANY INSPECTION, REPAIRS, OR ADJUSTMENTS. NEVER ATTEMPT TO REMOVE FOREIGN OBJECTS WHICH MAY BECOME LODGED IN HOUSING OR IMPELLER BY ROTATING THE IMPELLER BY HAND.

CHAIN ADJUSTMENT

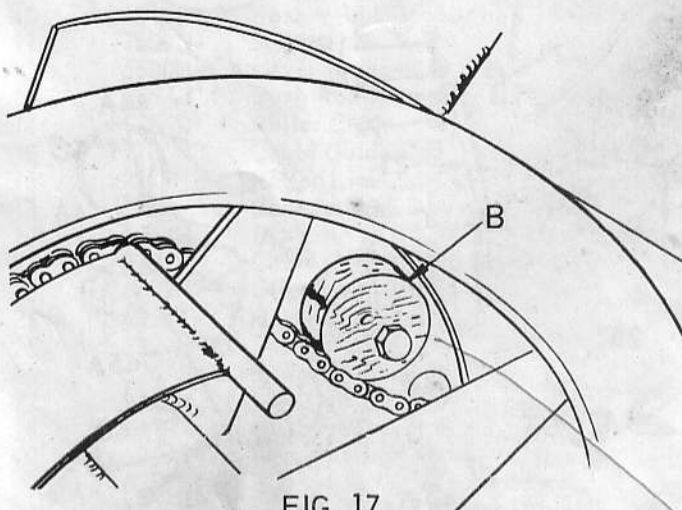


FIG. 17

A (wooden cam) chain block (B), is located inside housing assembly for tightening chain. Loosen bolt and turn wooden cam to tighten chain. Chain has proper tension when chain can be deflected slightly with slight pressure by hand. Retighten bolt.

Check oil in gear case every season. Keep filled with SAE 80 to level of plug, (Illustration 68 of parts list). If this cannot be obtained SAE 90 is acceptable.

LUBRICATION

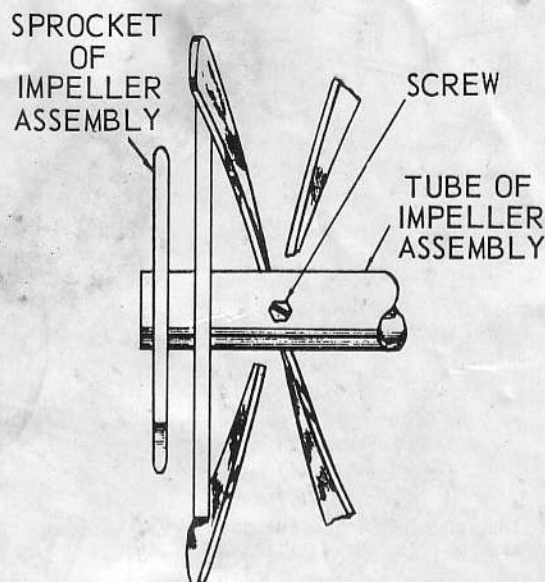
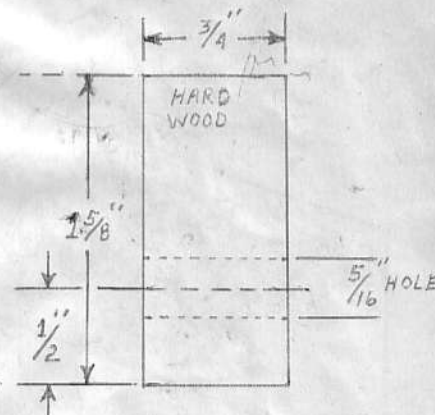


FIG. 18

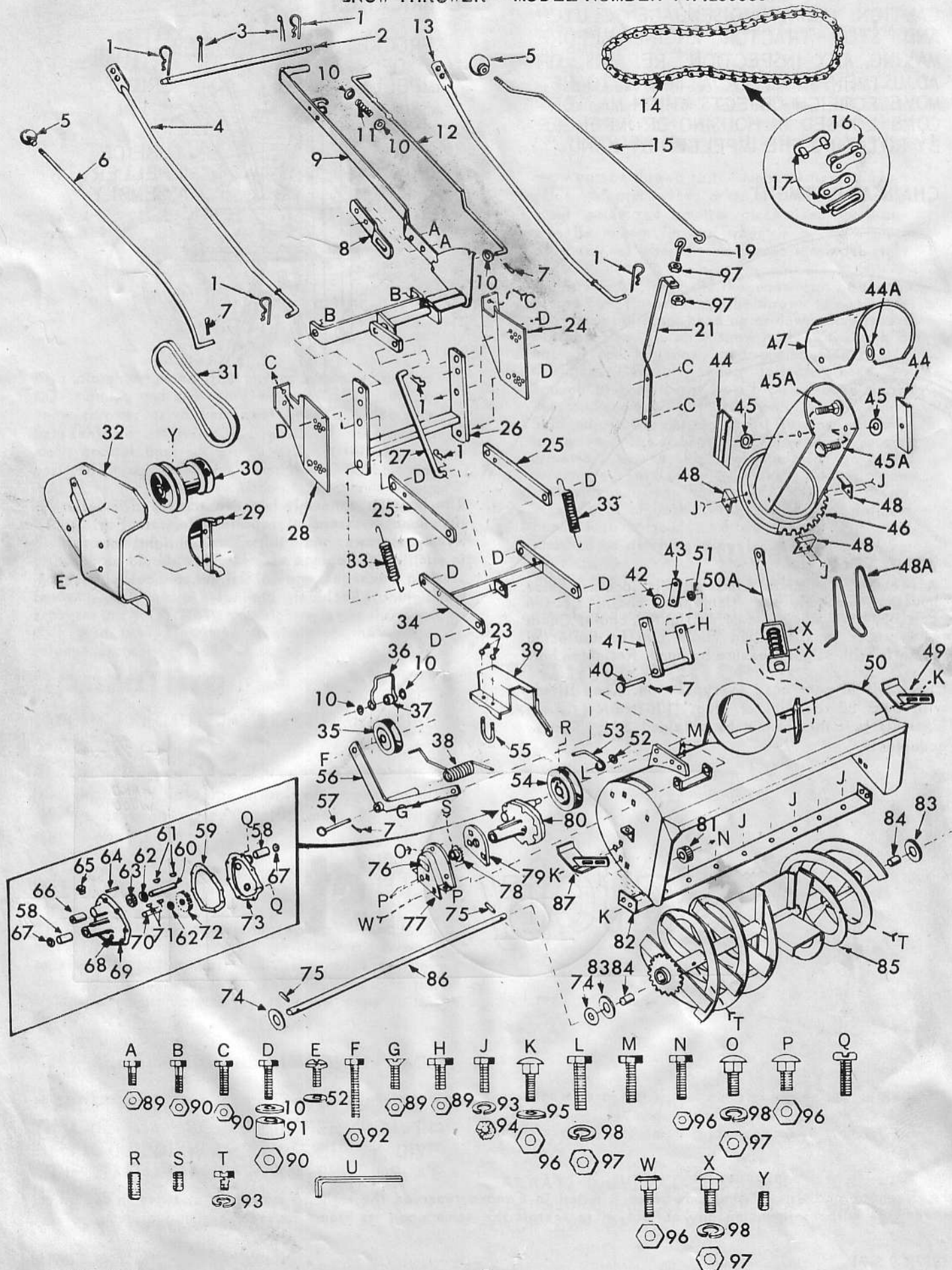
The impeller assembly has two screws in impeller tube near each end of impeller. Refer to Fig. 18. Remove screws, and squirt 2 oz. of light motor oil in each hole. Replace screws. This should be done starting each season. Oil all other moving parts with light oil including chain.

Safety 1st



repair parts

SNOW THROWER—MODEL NUMBER 917.250660



repair parts

SNOW THROWER—MODEL NUMBER 917. 250660

| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|---------------------------------|---------|----------|---|
| 1 | 4940M | Retainer Spring | 65 | 5855H | Relief Valve |
| 2 | 1049R | Lower Link Pin | 66 | 8118M | Bearing |
| 3 | 2511P | Cotter Pin 3/16 x 1 | 67 | 4200H | Oil Seal |
| 4 | 626A313 | Push Rod Assembly R.H. | 68 | 4001P | Pipe Plug 1/4 N.P.T. |
| 5 | 9439M | Control Knob | 69 | 626A87 | Gear Case and Bearings |
| 6 | 5319H | Clutch Rod | 70 | 5325H2 | Gear Shaft |
| 7 | 2505P | Cotter Pin 1/8 x 3/4 | 71 | 9858M1 | Woodruff Key 3/16 x 5/8 |
| 8 | 4338M | Lever Clip-Lower | 72 | 4648H1 | Gear |
| 9 | 626A249A | Pivot Frame Weldment | 73 | 626A85 | Gear Case Cover W/Bearings |
| 10 | 1513P | Washer 13/32 x 13/16 x 16 Ga. | 74 | 8447H | Fiber Washer |
| 11 | 1539U1 | Spring | 75 | 7836M | Roll Pin 3/16 x 1-1/8 |
| 12 | 6580H | Lever Plunger | 76 | ----- | Model Plate |
| 13 | 626A314 | Push Rod Assembly L.H. | 77 | 937R | Chain Guard |
| 14 | 1786R | Roller Chain | 78 | 1785R | Sprocket 18 Tooth |
| 15 | 1780R | Chute Guide Rod | 79 | 2274R | Chain Guard Bracket |
| 16 | 277H | Roller Link | 80 | 626A100 | Gear Case Assembly |
| 17 | 276H | Connecting Link | 81 | 4701H | Chain Block |
| 19 | 6564H | Eyebolt | 82 | 634A199 | Scraper and Reinforcement |
| 21 | 1781R | Chute Control Rod Bracket | 83 | 1570P | Washer 21/32 x 2-1/8 x 16 Ga. (0- 2 Required) |
| 23 | 4632H | Gripco Nut #10-24 | 84 | 4696H | Bearing |
| 24 | 942R | Hanger Bracket L.H. | 85 | 626A279 | Impeller W/Bearings |
| 25 | 5329H | Swing Bar | 86 | 5324H | Impeller Shaft |
| 26 | 626A96A | Hanger Weldment | 87 | 626A299 | Skid R.H. |
| 27 | 7425H | Lift Link | 89 | 1605H | Gripco Nut 1/4 - 20 |
| 28 | 941R | Hanger Bracket R.H. | 90 | 545P | Gripco Nut 3/8 - 16 |
| 29 | 626A142A | Belt Retainer and Bracket | 91 | 280M1 | Bushing |
| 30 | 626A312 | Engine Pulley W/set Screws | 92 | 514P | Nylock Nut 3/8 - 16 |
| 31 | 1836P | V-Belt (Snow Thrower Drive) | 93 | 1002P | Lockwasher 1/4 |
| 32 | 626A124A | Pulley Guard Weldment | 94 | 503P | Hex Nut 1/4 |
| 33 | 4705H | Spring | 95 | 1511P | Washer 3/8 x 7/8 x 14 Ga. |
| 34 | 634A150 | Swing Frame-Lower | 96 | 1685H | Gripco Nut 5/16 - 18 |
| 35 | 4702H | Idler Pulley | 97 | 532P | Hex Nut 5/16 - 18 |
| 36 | 7851H | Belt Retainer | 98 | 1003P | Lockwasher 5/16 |
| 37 | 7850H | Spacer | 99 | 9833E | Lift Lever Stop |
| 38 | 5860H1 | Idler Spring | 100 | 1004P | Lockwasher 3/8 |
| 39 | 634A153 | Pulley Guard and Strap | 101 | 501P | Hex Nut 3/8 |
| 40 | 7436H | Drilled R.H. Rivet 5/16 x 4 1/2 | A | 3004P | Hex Bolt 1/4 - 20 x 1 |
| 41 | 634A149A | Toggle Lever Assembly | B | 3025P | Hex Bolt 3/8 - 16 x 1-1/4 |
| 42 | 1508P | Washer 9/32 x 1-1/8 x 7 Ga. | C | 3027P | Hex Bolt 3/8 - 16 x 1-1/2 |
| 43 | 5850H | Handle Link | D | 3027P | Hex Bolt 3/8 - 16 x 1-1/2 |
| 44 | 626A292 | Handle Nut | E | 6012P | Slotted Pan Hd. Mach. Screw W/Lockwasher 5/16 - 18 x 1/2 |
| 44A | 1522P | Washer 1/2 x 1 1/4 x 14 Ga. | F | 3031P | Hex Bolt 3/8 - 16 x 2 1/2 |
| 45 | 4614H | Compression Washer | G | 3064P | Flat Hd. Screw 1/4-20 x 3/4 |
| 45A | 16P | Carriage Bolt 5/16 - 18 x 3/4 | H | 3116P | Hex Bolt 1/4 - 20 x 7/8 |
| 46 | 626A305 | Deflector Assembly | J | 3114P | Hex Bolt 1/4 - 20 x 1/2 |
| 47 | 1783R | Deflector Hood | K | 16P | Carriage Bolt 5/16 - 18 x 3/4 |
| 48 | 4597H | Deflector Clip | L | 3011P | Hex Bolt 5/16 x 18 x 1 |
| 48A | 1789R | Guard | M | 3012P | Hex Bolt 5/16 x 18 x 1-1/4 |
| 49 | 626A298 | Skid L.H. | N | 3012P | Hex Bolt 5/16 x 18 x 1-1/4 |
| 50 | 626A306 | Housing Assembly | O | 14P | Carriage Bolt 5/16-18 x 1/2 |
| 50A | 626A304 | Worm Shaft Assembly | P | 14P | Carriage Bolt 5/16 - 18 x 1/2 |
| 51 | 1507P | Washer 5/16 x 3/4 x 16 Ga. | Q | 6033P | Slotted Pan Hd. Mach. Screw W/Lockwasher 1/4 - 20 x 1 |
| 52 | 1537P | Wahser 11/32 x 11/16 x 16 Ga. | R | 4511P | Set Screw Hex Socket Headless 5/16 - 24 x 3/8 C.P. |
| 53 | 7852H1 | Belt Guide | S | 4507P | Set Screw Hex Socket Headless 1/4 - 20 x 5/16 |
| 54 | 4689H1 | Pulley | T | 3012P | Slotted Pan Hd. Mach. Screw 1/4-28 x 3/8 |
| 55 | 7440H | U- Bolt | U | 1843R | Wrench, Allen Set Screw 3/16 hex |
| 56 | 626A84 | Idler Arm and Bushing | W | 7412H | Cowling Pivot Bolt |
| 57 | 7445H1 | Drilled R.H. Rivet 5/16 x 4 | X | 17P | Carriage Bolt 5/16 - 18 x 1 |
| 58 | 8119M | Bearing | Y | 4525P | Set Screw Hex Socket Headless 3/8 - 16 x 3/8 |
| 59 | 4692H | Gasket | Z | 3137P | Hex Bolt 3/8 - 16 x 1 1/4 H.T. |
| 60 | 4644H1 | Pinion Shaft | | 1817R | Instruction Book and Parts List |
| 61 | 5863H | Woodruff Key 1/8 x 1/2 | | | |
| 62 | 6266H | Thrust Washer | | | |
| 63 | 4647H | Pinion | | | |
| 64 | 175H | Roll Pin 3/16 x 3/4 | | | |

626x108

Steps
258-050

Sears

owners manual

SNOW THROWER ATTACHMENT FOR 10 H.P. CUSTOM TRACTORS

MODEL NO.
917.250660

The Model Number will be found on a plate attached to the chain guard. Always mention the Model Number when requesting service or repair parts for your Snowthrower.

All parts listed herein may be ordered through SEARS, ROEBUCK AND CO. or SIMPSON-SEARS LIMITED. When ordering parts by mail, selling prices will be furnished on request or parts will be shipped at prevailing prices and will be billed accordingly.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST.

- | | |
|-------------------------|--------------------------------------|
| 1. The PART NUMBER | 3. The MODEL NUMBER |
| 2. The PART DESCRIPTION | 917.250660 |
| | 4. The NAME OF ITEM— Snow Thrower |

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