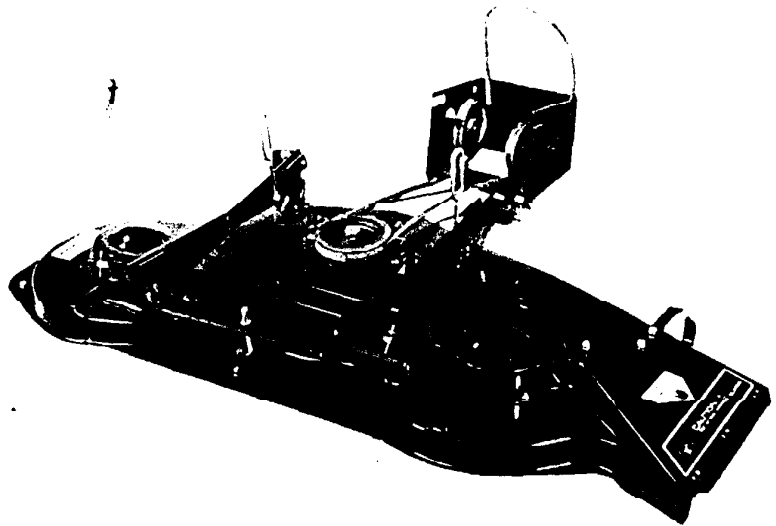


Sears

OWNERS
MANUAL

MODEL NO.
917.253650
44 INCH AND
MODEL NO.
917.253660
50 INCH

Caution:
Read Rules for
Safe Operation
and Instructions
Carefully



44 AND 50 INCH ROTARY MOWER

211-7500 - Service
parts
211-9050 PARTS

Assembly
Installation
Operation
Repair Parts

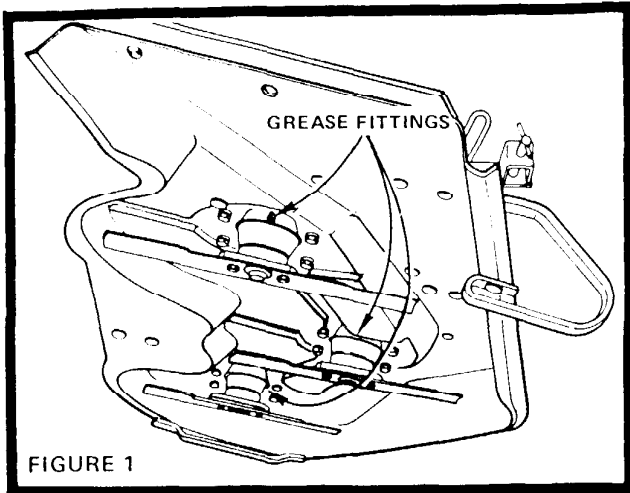


FIGURE 1

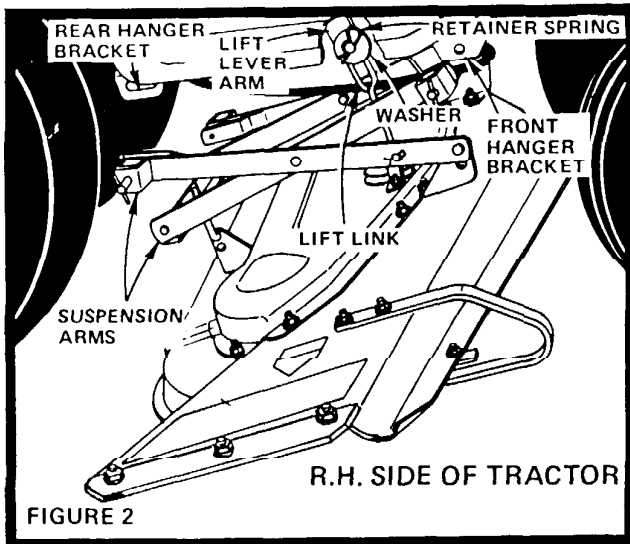


FIGURE 2

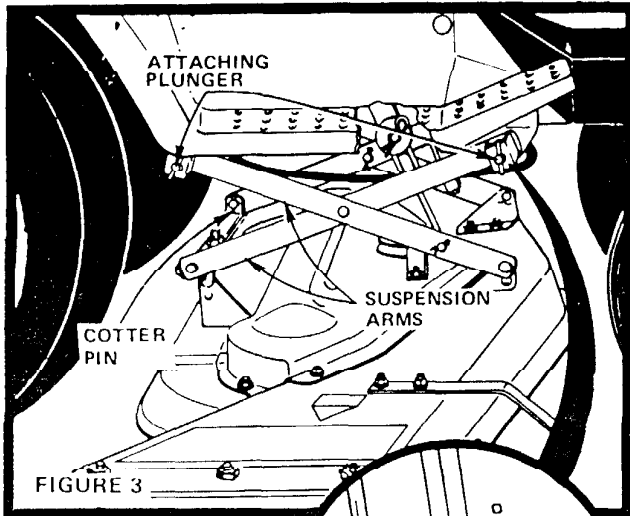
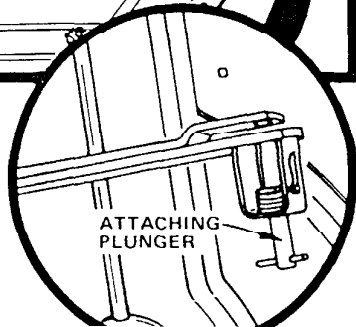


FIGURE 3



To assemble your Mower you will need:
 an Adjustable Wrench
 (2) 9/16" Open End Wrenches
 a Screwdriver

NOTE: WHEN R.H. (RIGHT HAND) OR L.H. (LEFT HAND) IS USED, IT MEANS FROM A POSITION BEHIND THE STEERING WHEEL AS IF YOU WERE SEATED ON THE TRACTOR SEAT AND FACING FORWARD.

ASSEMBLY

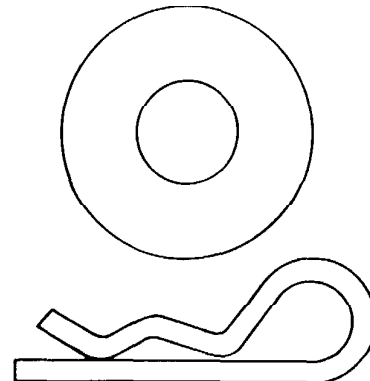
ASSEMBLE MOWER TO TRACTOR

1. Check tractor tires for proper inflation (see Tractor Owners Manual).
2. Drive tractor to an area that is smooth and level.
3. Mandrels are shipped lubricated; however, we suggest each Mandrel be rechecked by applying grease.

Each Mandrel should be filled with grease thru the Grease Fitting located between Mower Blade and underside of the Mower Housing (Fig. 1). Wipe fitting clean before greasing. Use high performance, extreme pressure lubricating grease. This grease may be obtained by ordering thru your nearest Sears Repair Parts Department, Part No. 255/R or equivalent. Give each Grease Fitting six shots of grease. Wipe Mandrel clean of excess grease.

4. Position Mower on R.H. side of tractor as shown (Fig. 2).
5. Turn tractor steering wheel to the extreme left.
6. Make sure Lift Control Lever (Fig. 9) is in the down (forward) position. Attachment Depth Control Knob in "DOWN" position (Fig. 9).
7. Slide Mower under tractor with Suspension Arms directly beneath Hanger Brackets (Fig. 2).
8. Attach Lift Links to Lift Lever Arm both sides as shown in Fig. 2 using:

two Washers and two Retainer Springs shown full size below.



9. Lock all four Attaching Plungers (two each side) in the "OUT" position (Fig. 3 - Inset).
10. Grasp Suspension Arms and raise to align with holes in Front and Rear Hanger Brackets (Fig. 2).
11. Release front Attaching Plunger (Fig. 3) so that Plunger enters in R.H. Front Hanger Bracket.
12. Release rear Attaching Plunger (Fig. 3) so that Plunger enters slot in R.H. Rear Hanger Bracket.



LET MUFFLER COOL BEFORE REMOVING GRILL SCREEN.

14. Remove Grill Screen by removing Finger Nuts with a screwdriver on R.H. and L.H. sides (Fig. 4).
15. Lock both Attaching Plungers in "OUT" position (Fig. 5).
16. Install Idler Box Assembly. Slide Idler Box Assembly into channel of tractor and align holes (Fig. 5).
17. Release Attaching Plungers to enter holes in Idler Box Assembly (Fig. 5).
18. Thread V-Belt around Stationary Idler Pulley (L.H. side) and over Engine Pulley (Fig. 6).
19. Using an adjustable wrench pull Idler Arm forward and install V-Belt (Fig. 6).
20. Check V-Belt for proper installation on all Pulley Grooves (Fig. 7).
21. Replace Grill Screen (Fig. 4)

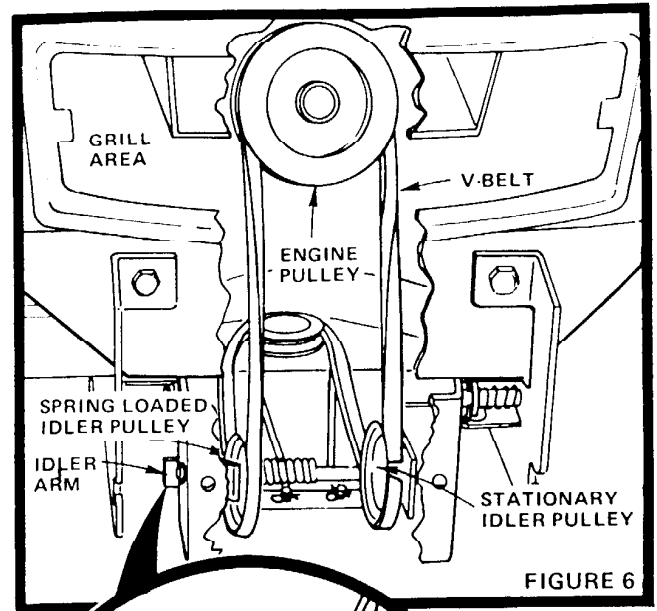


FIGURE 6

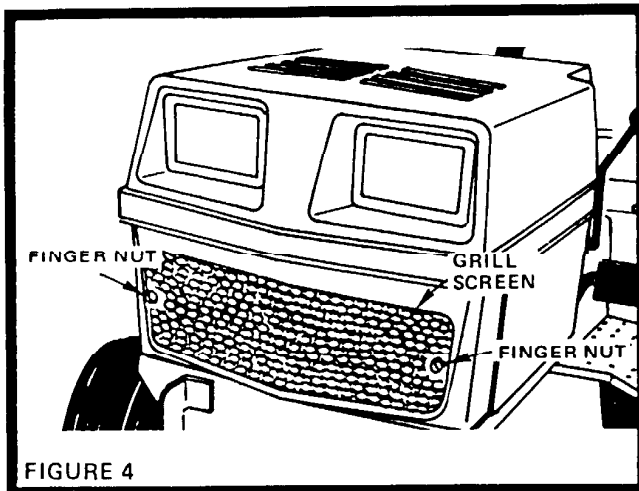


FIGURE 4

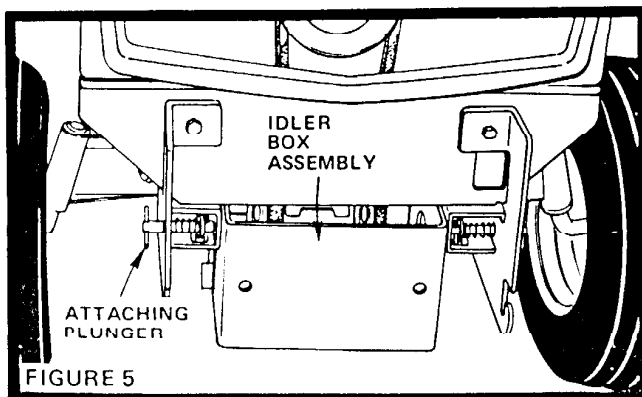
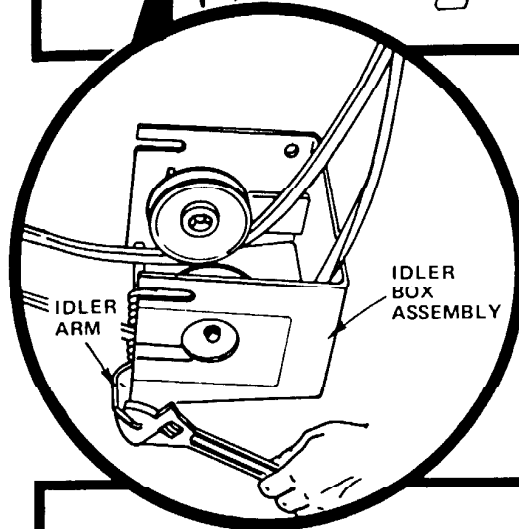


FIGURE 5

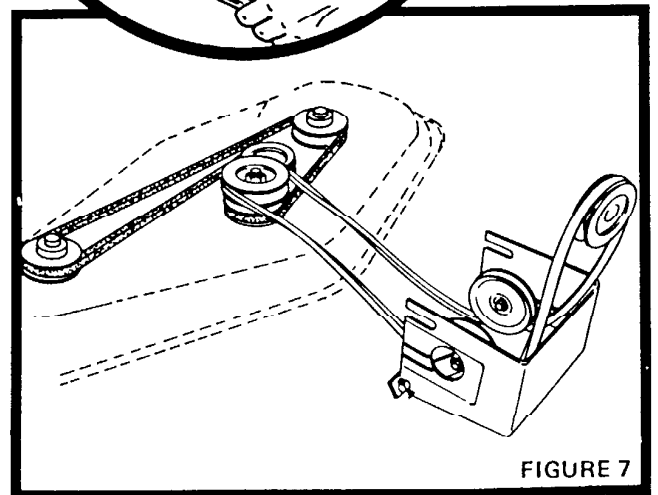


FIGURE 7

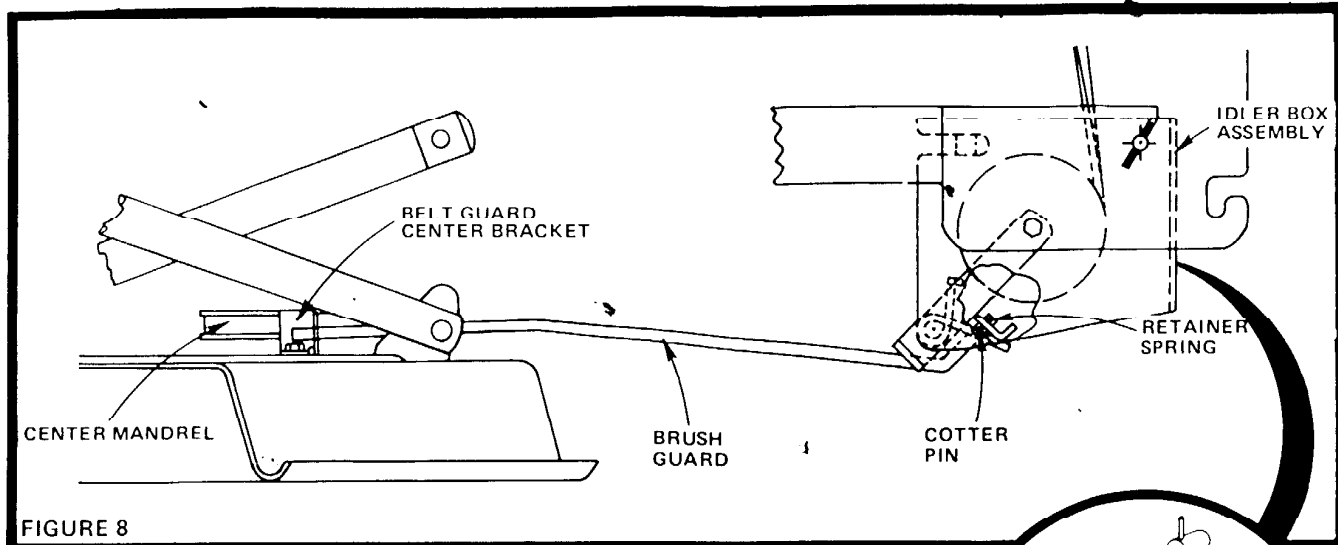


FIGURE 8

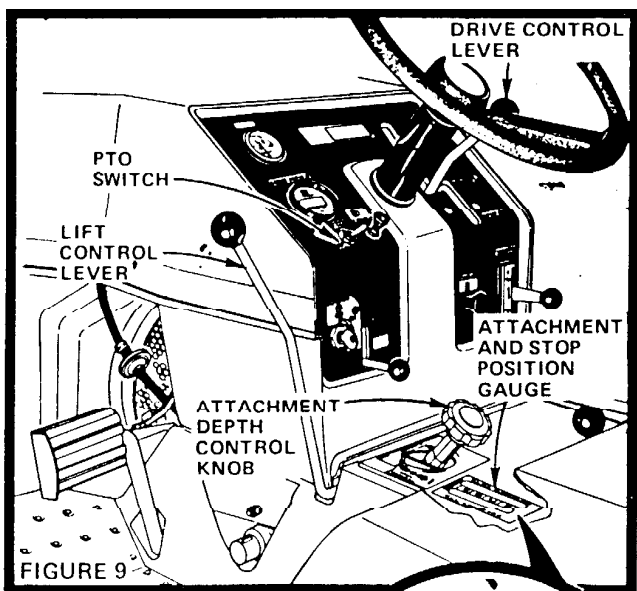
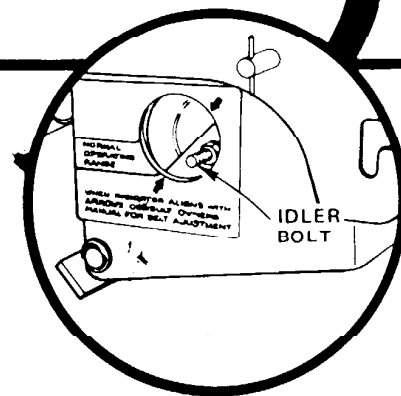
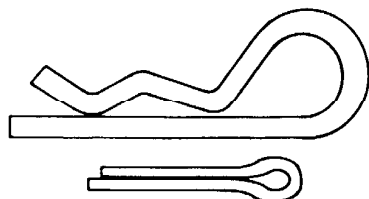


FIGURE 9

22. Install Brush Guards with two Retainer Springs and two Cotter Pins shown full size at left.
 - a. Place Cotter Pins in inner holes of Brush Guards and spread (Fig. 8).
 - b. Insert plain ends of Brush Guards into holes in R.H. and L.H. Belt Guard Center Brackets (Fig. 8). Brackets are located at Center Mandrel of Mower.
 - c. Insert Cotted ends of Brush Guards into Cross Bar on Idler Box Assembly (Fig. 8). Secure with Retainer Springs.

23. Adjust mower height (Fig. 9). Move the Lift Control Lever to the desired mowing height which will be shown by the Indicator on the Attachment and Stop Position Gauge. To set Stop at new position, turn the Attachment Depth Control Knob until both Indicators are in line with one another. **NOTE: THE INDICATOR FOR THE ATTACHMENT WILL ALIGN WITH THE STOP INDICATOR WHEN THE LIFT CONTROL LEVER IS MOVED FORWARD.**

If a lower position is desired, turn the Attachment Depth Control Knob clockwise to lower the Stop. Move the Lift Control Lever forward to meet new cutting position.

If a higher position is desired, move the Lift Control Lever backwards raising mower. Turn the Attachment Depth Control Knob counterclockwise, to set a new height. Move the Lift Control Lever forward to meet new cutting position.

PRE-USE ADJUSTMENT

LEVEL MOWER FROM SIDE TO SIDE



RAISE MOWER TO MIDDLE OF CUTTING RANGE. PLACE THE PTO SWITCH (FIG. 9) IN THE "OFF" POSITION, LOCK THE PARKING BRAKE, RETURN DRIVE CONTROL LEVER TO NEUTRAL, SHUT OFF ENGINE, MAKE ABSOLUTELY SURE THE BLADES AND ALL MOVING PARTS HAVE COMPLETELY STOPPED. REMOVE THE IGNITION KEY, DISCONNECT THE SPARK PLUG(S) AND KEEP WIRE(S) AWAY FROM THE PLUG(S) TO PREVENT INJURY FROM ACCIDENTAL STARTING.

1. Rotate Blades by hand so that they are in line with width of the tractor.
2. Measure the height of the tips of outer blades (Fig. 10). Both R.H. and L.H. must be the same distance from level surface within 1/8 of an inch.
3. If an adjustment is required loosen both Lift Link Adjustment Nuts (Fig. 11). Turn bottom Nut clockwise to raise L.H. side. Turn bottom Nut counterclockwise to lower L.H. side. Tighten the two nuts securely to trunnion.

ADJUST MOWER FROM FRONT TO REAR

1. Your Mower should cut approximately 3/16" lower at front than at the rear. With R.H. Mower Blade in line with length of tractor, measure the height of the front tip of Blade (Fig. 10). Rotate Blade 1/2 turn and measure. The front tip must be approximately 3/16 of an inch lower at rear.
2. If adjustment is required, loosen Front to Rear Adjustment Nuts (Fig. 12) move up or down to obtain the above pitch or difference front to rear. Adjusting the Nuts up will lower the rear of the mower. Lowering Nuts will raise the rear of the mower. Tighten the two Nuts securely against Cross Bar (Fig. 12).

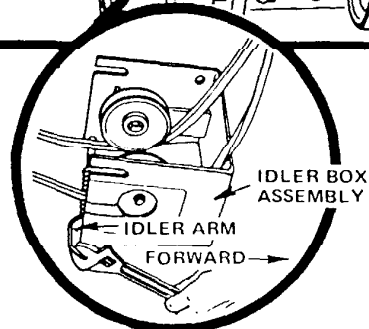
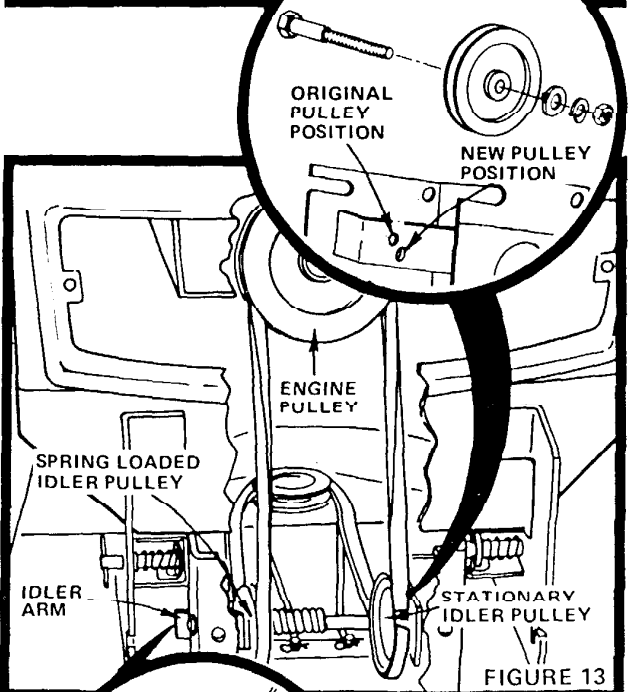
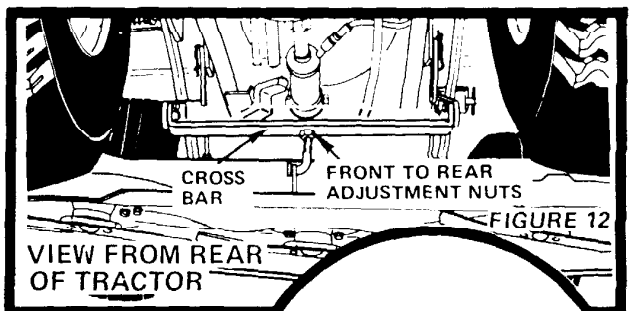
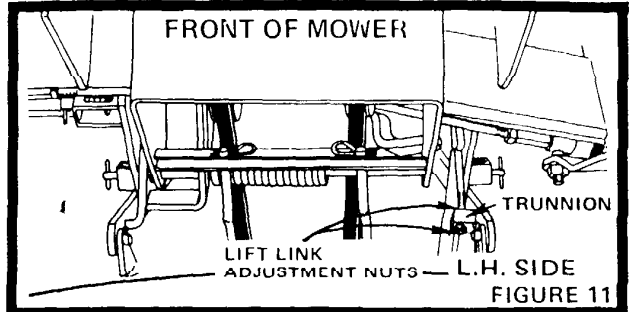
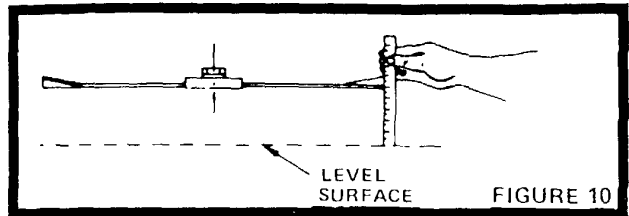
LUBRICATION

Under normal usage the Mandrels should require lubrication after every 50 hours of operation and at the end of each season. Each Mandrel should be filled with grease (six shots) thru the Grease Fitting located between Mower Blade and underside of the Mower Housing (Fig. 1). Wipe fitting clean before greasing. Use high performance, extreme pressure lubricating grease. This grease may be obtained by ordering thru your nearest Sears Repair Parts Department. Part No. 2557R or equivalent.

BELT ADJUSTMENT - MAIN DRIVE

WHEN THE INDICATOR (IDLER BOLT) ALIGNS WITH ARROWS (FIG. 8 - INSET) OR BELT SLIP- PAGE OCCURS THE BELT MUST BE ADJUSTED.

1. Remove Grill Screen by removing two (2) Finger Nuts (Fig. 4).
2. Remove Belt from Spring Loaded Idler Pulley. Use an adjustable wrench to pull Idler Arm forward allowing Belt to be free (Fig. 13 - Inset).
3. Remove Bolt, Washer, Lockwasher and Nut from Stationary Idler Pulley (Original Position) (Fig. 13 - Inset).
4. Replace Bolt, Washer, Lockwasher and Nut. Secure in New Pulley Position (Fig. 13 - Inset).
5. Replace V-Belt over Stationary Idler Pulley and Engine Pulley.
6. Using an adjustable wrench pull Idler Arm forward and install V-Belt.
7. Check V-Belt for proper installation on all Pulley Grooves (Fig. 13).
8. Replace Grill Screen (Fig. 4).



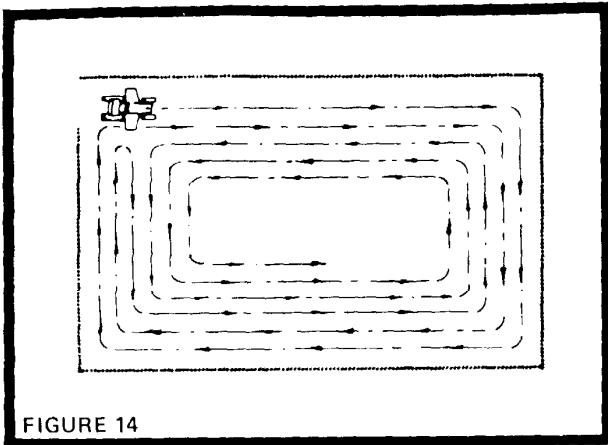


FIGURE 14

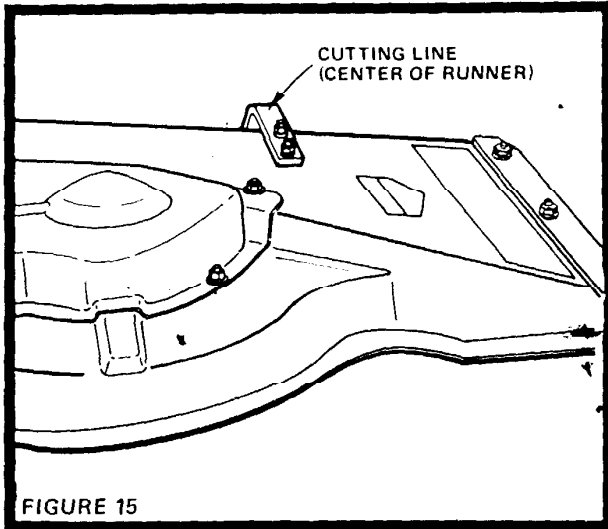


FIGURE 15

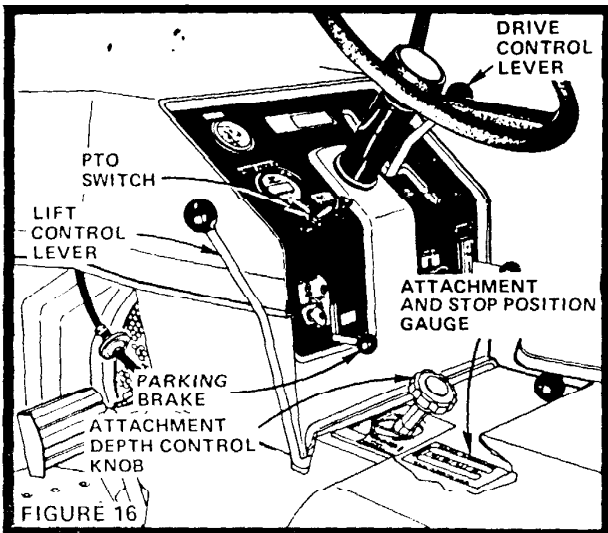


FIGURE 16

OPERATING INSTRUCTIONS



DO NOT OPERATE THE MOWER WITHOUT THE ENTIRE GRASS CATCHER ON MOWER SO EQUIPPED.



CAUTION

1. Before leaving operator's position:
 - a. Return Drive Control Lever to Neutral (Fig. 16).
 - b. Set parking brake (Fig. 16).
 - c. Place PTO Switch in "OFF" Position (Fig. 16).
 - d. Shut off engine.
 - e. Remove ignition key.
2. Wait for all movement to stop before servicing machine.
3. Keep people and pets a safe distance away from machine.



READ THE "RULES FOR SAFE OPERATION" CAREFULLY BEFORE OPERATING YOUR MOWER.

THE MAIN DRIVE BELT (ENGINE TO CENTER MAN- DREL) MUST BE PROPERLY INSTALLED BEFORE OPERATING. A DRIVE BELT NOT PROPERLY INSTALLED CAN BE RUINED IN JUST A FEW MINUTES OF OPERATION. THE MOWER MUST BE LEVELED FROM SIDE TO SIDE, AND FROM FRONT TO REAR BEFORE OPERATING. (REFER TO PAGE 5). THIS IS NECESSARY FOR LEVEL AND EFFICIENT MOWING.

NOTE: PLACE DRIVE CONTROL LEVER IN NEUTRAL. DEPRESS TRACTOR CLUTCH PEDAL, UNLOCK PARKING BRAKE, MAKE SURE PTO SWITCH IS PLACED IN "OFF" POSITION.



TRACTOR WILL NOT START WITHOUT PTO SWITCH BEING IN THE "ON" POSITION.

1. START TRACTOR AND SET ENGINE SPEED TO ABOUT 1/3 TO 1/2 THROTTLE BEFORE ENGAGING MOWER. (ENGAGE MOWER WITH PTO SWITCH). AFTER MOWER IS ENGAGED SET TO FULL THROTTLE.



NEVER ENGAGE PTO SWITCH EXCEPT WHEN SITTING ON TRACTOR SEAT.

2. START MOWING WITH DRIVE CONTROL LEVER IN LOW AND INCREASE SPEED AS CONDITIONS WILL PERMIT. Average cutting height is approximately 2 - 1/2 to 2 - 3/4 inches. The Lift Control Leve. (Fig. 16) raises mower by moving Lever rearwards. Moving the Lever forward lowers the mower. Height of cut can be adjusted by means of the Attachment Depth Control Knob (Fig. 16). The Indicator on the Attachment and Stop Position Gauge will show position at which grass is being cut (Fig. 16).
3. Drive so that clippings are discharged onto the area that has been cut. See Fig. 15 for line of cut on right hand side of mower. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting. When mowing large areas (Fig. 14), start by turning to the right so that the clippings will be discharged away from shrubs, fences, driveways, etc. After two or three rounds, mow in the opposite direction making left hand turns until finished. If grass is extremely tall, it should be mowed twice. The first time cut relatively high. The second time to the desired height. The left hand side of mower should be used for trimming.

MAINTENANCE INSTRUCTIONS

BLADE CARE

For best results mower blades must be kept sharp. The blades can be sharpened with a few strokes of a file or on a grinding wheel. Do not attempt to sharpen while on mower.

PLACE THE PTO SWITCH IN THE "OFF" POSITION. LOCK THE PARKING BRAKE, RETURN DRIVE CONTROL LEVER TO NEUTRAL AND SHUT OFF THE ENGINE. MAKE ABSOLUTELY SURE THE BLADES AND ALL MOVING PARTS HAVE COMPLETELY STOPPED. REMOVE THE IGNITION KEY, DISCONNECT THE SPARK PLUG WIRE(S) FROM THE SPARK PLUG(S) AND KEEP WIRE(S) AWAY FROM THE PLUG(S) TO PREVENT INJURY FROM ACCIDENTAL STARTING.



When grinding, care should be taken to maintain blade balance and the blade should be checked for proper balance before re-installation on mower. Unbalanced or bent blades will cause excessive vibration when running, and eventual damage to mower or engine. Replace bent or damaged blades.

To insure satisfactory operation, it is recommended that before the start of each mowing season, the old blades be discarded and replaced with new blades. Mower blades can be purchased at all Sears retail stores and mail order outlets.

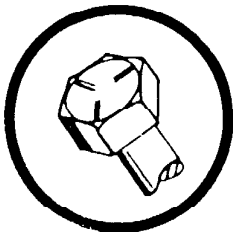
BLADE REPLACEMENT

It is not necessary to remove mower from tractor for blade replacement. Moving mower Lift Control Lever (Fig. 16) rearward to highest position will permit access to blades.

1. Remove the two Hex Head Bolts and Lockwashers (Fig. 17).
2. Install new blade with SHARP EDGE DOWN and secure with two Lockwashers and two Hex Head Bolts. TIGHTEN SECURELY.



ALWAYS USE GRADE 5 HEAT TREATED BOLTS TO ATTACH BLADES. CHECK BOLTS IN BLADES OCCASIONALLY TO MAKE SURE BOLTS ARE TIGHT. TORQUE BOLTS 45 - 50 FT. LBS.



A GRADE 5 HEAT TREATED BOLT CAN BE IDENTIFIED BY THREE LINES INDICATED ON THE BOLT HEAD AS SHOWN AT LEFT.

CLEANING MOWER



DISCONNECT SPARK PLUG WIRE(S) TO PREVENT ACCIDENTAL STARTING BEFORE CLEANING.

Water pressure from a garden hose will remove fresh clippings from underside of mower. Clean mower after each mowing.

DAILY MAINTENANCE

Make sure all nuts on bolts are tight, cotter pins and retainer springs are secure. Keep blades sharp. Observe all safety pre-

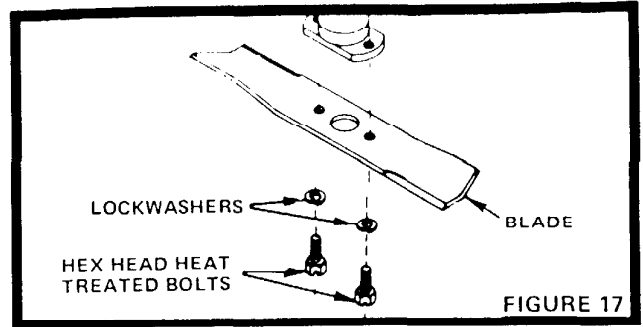


FIGURE 17

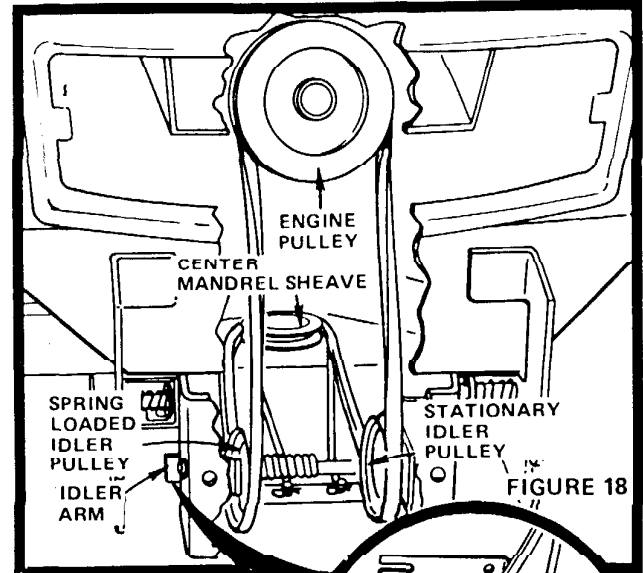
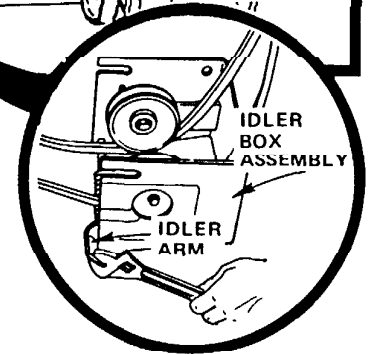


FIGURE 18



BELT REPLACEMENT MOWER MAIN DRIVE BELT

1. Remove Grill Screen by removing two (2) Finger Nuts (Fig. 4).
2. Use an adjustable wrench to pull Spring Loaded Idler Pulley toward front of Tractor, relieve tension on Belt so it can be removed from Engine Pulley (Fig. 18).
3. Remove Belt Guard Brackets at Center Mandrel Sheave (Fig. 8) by removing two (2) Nuts, Lockwasher and Flat Washers.
4. Remove Belt.

CAUTION: BE SURE STATIONARY IDLER PULLEY (FIG. 18) IS IN TOP REAR HOLE POSITION (ORIGINAL POSITION) IN IDLER BOX (FIG. 13 - INSET).

5. Install new Belt on Center Mandrel Sheave (Fig. 19) first, then over Stationary Idler Pulley. Pull Idler Arm forward and install Belt (Fig. 18) using the adjustable wrench. Make sure Belt has proper fit in Sheaves (Fig. 7).



SEE FIG. 18 FOR PROPER BELT INSTALLATION.

6. Replace Belt Guard Brackets on Weld Bolts of Deck Drive Cover and adjust so that there is 1/16 to 1/8 inch clearance between Belt Guard Brackets and the Center Mandr

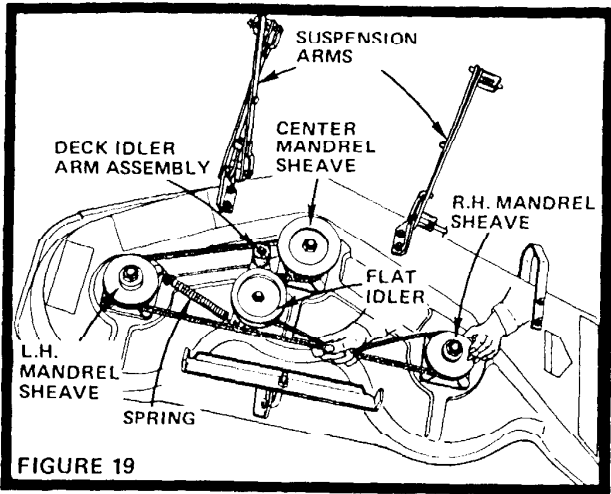


FIGURE 19

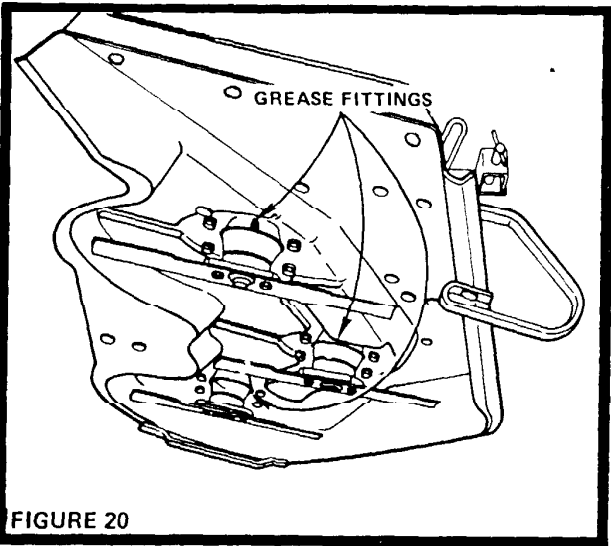


FIGURE 20

OUTER BLADES DRIVE BELT (CENTER TO OUTER MANDRELS)

1. Remove Mower from Tractor, see right hand side of page.
2. Remove Nuts, Lockwashers and Flat Washers on Center Belt Guard Brackets.
3. Remove Belt from top groove of Center Mandrel Sheave.
4. Remove Cotter Pins at rear of Lower Suspension Arm.
5. Move Suspension Linkage outward and swing to front-both R.H. and L.H. sides (Fig. 19).
6. Remove Mower Deck Cover. There are nine (9) Carriage Bolts, Lockwashers and Hex Nuts, plus Lockwasher and Hex Nut at Deck Idler Arm Assembly to Housing.
7. Remove old Belt.
8. Remove any dirt and grass which may have accumulated around Sheaves and Idler Arm.
9. Check Deck Idler Arm Assembly and Flat Idler to see that they rotate freely (Fig. 19).
10. Be sure Spring is hooked in Deck Idler Arm Assembly and on bolt in Mower Housing (Fig. 19).
11. Install new Belt in groove of L.H. Mandrel Sheave, lower groove of Center Mandrel Sheave and around Flat Idler as shown in Fig. 19.
12. From a position at discharge end of Mower, pull Belt until it goes into groove of R.H. Mandrel Sheave (Fig. 19).

13. Rotate Center Mandrel Sheave by hand to make sure Belt is in grooves properly.



BLADES WILL ROTATE WITH CENTER MANDREL SHEAVE.

14. Reassemble Mower Deck Cover. Make sure bolt shoulders are seated in Mower Housing bolt holes. Tighten Nuts securely.
15. With Main Drive Belt in position, replace Belt Guard Brackets at Center Mandrel Sheave. Adjust so that there is 1/16 to 1/8 inch clearance between Belt Guard Brackets and Sheave (Fig. 8).
16. Replace Suspension Arms in their original position and secure with Cotter Pins.

REMOVING MOWER FROM TRACTOR

1. Place PTO Switch in ("OFF" Position).
2. Remove Brush Guards (Fig. 8).
3. Remove Belt from Engine Pulley by removing the Grill Screen and using an adjustable wrench to move the Spring Loaded Idler Pulley. Pull wrench toward front of Tractor releasing tension on Belt (Fig. 18).
4. Lower Mower by means of Lift Control Lever (Fig. 16) to its extreme low (forward) position.
5. On both L.H. and R.H. sides of Mower, pull Plungers (on Suspension Arms) outward. Turn Plungers to the left into locking position allowing mower to detach from tractor (Fig. 3).
6. Disconnect Lift Links from Lift Lever Arm (Fig. 2).
7. Turn Front Wheels to the left and slide Mower out from under R.H. side of tractor.

STORAGE

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Give blades and underside of housing a good coat of grease or rust preventative. Store in a clean dry area.

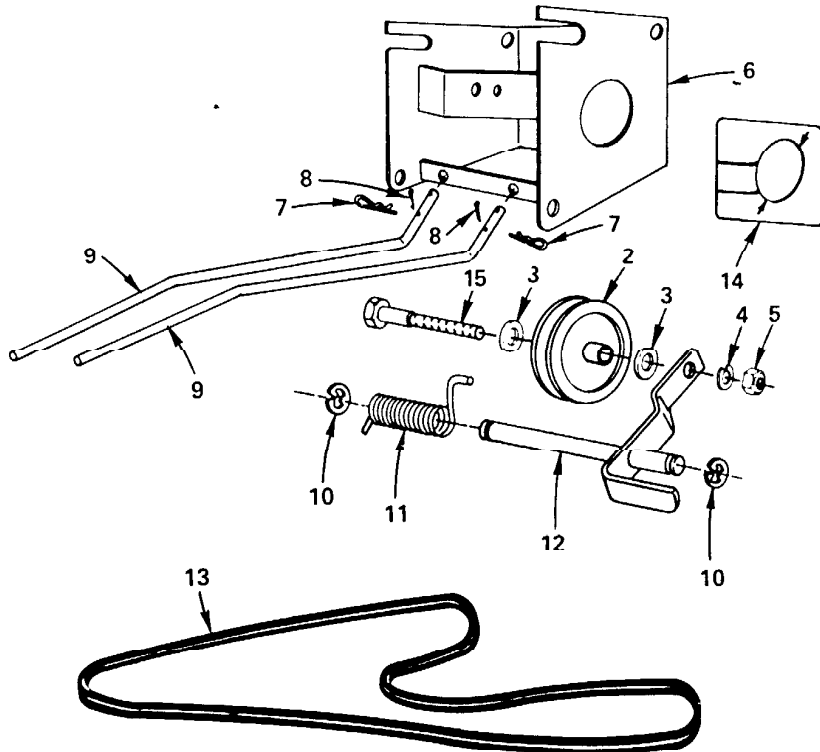
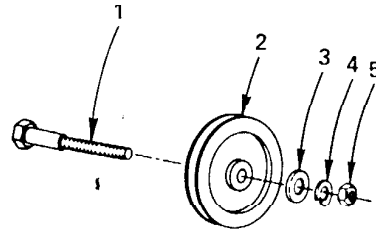
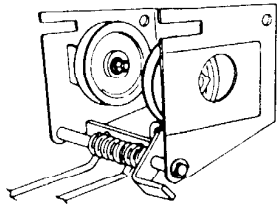
Each mandrel should be greased thru the Grease Fitting located between mower blade and underside of the mower housing (Fig. 20). Give each Grease Fitting 6 shots of Grease. Wipe fitting clean before greasing. Use high performance extreme pressure lubricating grease, (Amdex No. 1 EP or equivalent). Wipe mandrel clean of excess grease. This grease may be obtained by ordering thru your nearest Sears Repair Parts Department. Part No. 2557R.

Sears, Roebuck and Co. reserves the right to make any changes in design or improvements without imposing any obligation to install the same upon its items heretofore manufactured.

REPAIR PARTS

44" ROTARY MOWER--MODEL NUMBER 917.253650
 50" ROTARY MOWER--MODEL NUMBER 917.253660

917-9050
 PARTS



KEY NO.	44"	50"	PART NO.	DESCRIPTION
1	X	X	STD523720	*Bolt Fin. Hex 3/8 - 16 UNC x 2
2	X	X	677A358	Idler - Inside, Assembly
3	X	X	1556P	Washer 13/32 x 7/8 x 14 Ga.
4	X	X	STD551137	*Lockwasher 3/8
5	X	X	STD541037	*Hex Nut 3/8 - 16 UNC
6	X	X	677H418	Box - Idler Mounting Assembly
7	X	X	4939M	Retainer Spring
8	X	X	2505P	Pin - Cotter 1/8 x 3/4
9	X	X	677H420	Guard - Brush
10	X	X	5023P	Klip Ring
11	X	X	3710J	Spring - Idler
12	X	X	677H419	Idler Arm Assembly
13	X	X	3704J	V-Belt
14	X	X	5509J	Decal - Adjustment, Belt
15	X	X	STD523727	*Bolt, Hex 3/8 - 16 x 2 - 3/4

*STANDARD HARDWARE--PURCHASE LOCALLY

another free manual from www.searstractormanuals.com

REPAIR PARTS

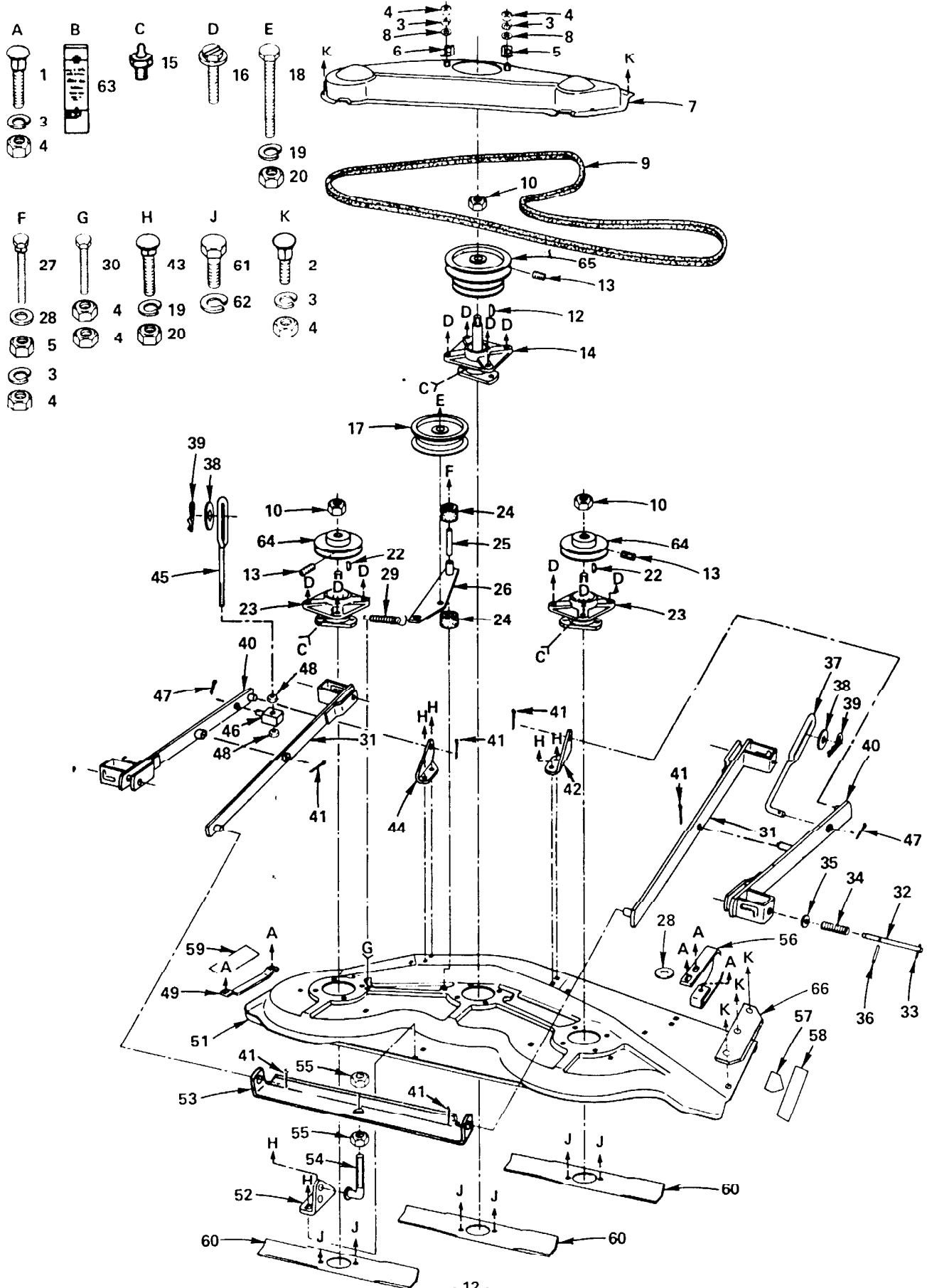
44" ROTARY MOWER--MODEL NUMBER 917.253650
50" ROTARY MOWER--MODEL NUMBER 917.253660

KEY NO.	44"	50"	PART NO.	DESCRIPTION
1	X	X	79P	Bolt, Rd. Hd. Short Sq. Neck 5/16 - 18 UNC x 3/4 Gr. 5
2	X	X	81P	Bolt, Rd. Hd. Short Sq. Neck 5/16 - 18 UNC x 1/2 Gr. 5
3	X	X	STD551131	*Lockwasher 5/16
4	X	X	STD541031	*Hex Nut 5/16 - 18 UNC
5	X	X	3700J	Bracket - Belt Guard Center R.H.
6	X	X	3701J	Bracket - Belt Guard Center L.H.
7		X	677H412	Cover - Deck Drive W/Weld Bolts
7	X		677H424	Cover - Deck Drive W/Weld Bolts
8	X	X	1651P	Flat Washer 11/32 x 3/4 x 12 Ga.
9	X		6943R	V-Belt
9		X	3703J	V-Belt
10	X	X	4831H	Hex Nut 3/4 - 16 UNF
12	X	X	880R	Woodruff Key 1/4 x 2 - 1/8
13	X	X	STD503705	*Screw - Hex Forged Socket Headless Set 3/8 - 16 x 1/2
14	X	X	677H492	Mandrel Assembly - Center
15	X	X	6855M	Grease Fitting
16	X	X	5624P	Screw - Hex Washer Head Thread Forming 3/8 - 16 UNC x 3/4
17	X	X	2083H	Flat Idler
18	X	X	STD523715	*Bolt Fin. Hex 3/8 - 16 UNC x 1 - 1/2
19	X	X	STD551137	*Lockwasher 3/8
20	X	X	STD541037	*Hex Nut 3/8 - 16 UNC
22	X	X	8330H	Woodruff Key 1/4 x 1
23	X	X	677H491	Mandrel Assembly - Outer
24	X	X		+Dirt Seal
25	X	X		+Bearing - Sleeve
26	X	X	677H417	Idler Arm - Deck Assembly
27	X	X	54P	*Bolt - Rd. Hd. Short Sq. Neck 5/16 - 18 UNC x 2 - 3/4 Gr. 5
28	X	X	STD551031	*Washer 11/32 x 11/16 x 16 Ga.
29	X	X	3827J	Spring
30	X	X	STD523110	*Bolt - Fin. Hex 5/16 - 18 UNC x 1
31	X	X	677H405	Arm - Suspension, Assembly Outer
32	X	X	9416H	Plunger
33	X	X	9504H	Roll Pin 3/16 x 2
34	X	X	3720R	Spring
35	X	X	STD551050	*Washer 17/32 x 1 - 1/16 x 13 Ga.
36	X	X	9465M	Roll Pin 3/16 x 1 - 1/2

*STANDARD HARDWARE--PURCHASE LOCALLY
+NOT SOLD SEPARATELY--ORDER 677A367
IDLER BUSHING W/DIRT SEAL (INC. 1 BEARING-SLEEVE, 2 DIRT SEALS, 1 EACH KEY NO'S. 3, 27 & 28, 2 EACH KEY NO. 4 & INSTRUCTION SHEET)

REPAIR PARTS

44" ROTARY MOWER-MODEL NUMBER 917.253650
50" ROTARY MOWER-MODEL NUMBER 917.253660



REPAIR PARTS

44" ROTARY MOWER--MODEL NUMBER 917.253650
 50" ROTARY MOWER--MODEL NUMBER 917.253660

KEY NO.	44"	50"	PART NO.	DESCRIPTION
37	X	X	3672J	Link - Lift Non Adj.
38	X	X	1501P	Washer 9/16 x 1 - 3/8 x 12 Ga.
39	X	X	4940M	Retainer Spring
40	X	X	677H406	Arm-Suspension, Assembly Inner
41	X	X	2511P	Cotter Pin 3/16 x 1
42		X	677H409	Bracket - Suspension - Front, R.H.
42	X		677H421	Bracket - Suspension - Front, R.H.
43	X	X	28P	Bolt R.d. Hd. Sq. Neck 3/8 - 16 UNC x 1 Gr. 5
44		X	677H408	Bracket - Suspension - Front, L.H.
44	X		677H422	Bracket - Suspension - Front, L.H.
45	X	X	3671J	Link - Lift Adj.
46	X	X	3673J	Trunnion
47	X	X	2505P	Cotter Pin 1/8 x 3/4
48	X	X	STD541237	*Nut, Hex Jam 3/8 - 16 UNC
49	X	X	677H413	Runner L.H.
51		X	677H411	Housing - Mower
51	X		677H423	Housing - Mower
52	X	X	677H410	Bracket - Suspension, Rear
53	X	X	677H407	Cross Bar
54	X	X	3670J	Link - Cross Bar
55	X	X	STD541050	*Hex Nut 1/2 - 13 UNC
56	X	X	677H414	Runner R.H.
57	X	X	3495J	Label - Warning
58	X	X	4789-5412	Discharge Caution - Decal
59	X	X	3713J	Instruction Caution - Decal
60		X	25032	Blade
60	X		25031	Blade
61	X	X	3204P	Bolt Fin. Hex 7/16 - 14 UNC x 3/4 Gr. 5
62	X	X	STD551143	*Lockwasher 7/16
63	X	X	2557R	Amdex No. 1 E.P. Grease (not furnished with mower)
64	X	X	677A366	Sheave - Mandrel, Outer W/Set Screw (Inc. Key No. 13)
65		X	677H426	Sheave - Mandrel, Center W/Set Screw (Inc. Key No. 13)
65	X		677H427	Sheave - Mandrel, Center W/Set Screw (Inc. Key No. 13)
66	X	X	6211J	Chute - Extension
...	X	X	1129J	Warranty Tag
...	X	X	3665J	Owners Manual

*STANDARD HARDWARE--PURCHASE LOCALLY

Sears

**OWNERS
MANUAL**

**MODEL NO.
917.253650
44 INCH AND
MODEL NO.
917.253660
50 INCH**

**HOW TO ORDER
REPAIR PARTS**

44 AND 50 INCH ROTARY MOWER

The Model Number will be found on the Model Plate attached to the Rear L.H. side of the Mower Housing. Always mention the Model Number when requesting service or repair parts for your Rotary Mower.

All parts listed herein may be ordered from any SEARS ROEBUCK AND CO. retail or catalog store.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- THE PART NUMBER
- THE PART DESCRIPTION
- THE MODEL NUMBER
- THE NAME OF MERCHANDISE

If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for "expedited handling".